MITSUBISHI ELECTRIC
HYDRONICS & IT COOLING SYSTEMS S.p.A.

RC Data Book
FR HFO-Z 1502 - 7823_201711_EN HFC HFO-1234ze
ELCA_Engine ver.3.9.1.12

COOLING

FR HFO-Z 1502 - 7823

NEW!

235-1463 kW

Chiller, air source for outdoor installation

R HFO1234ze
SCREW
T SHELL&T.
A ENERG.CL.
EUROVENT CERTIFIED PERFORMANCE
VPF
GREEN CERTIFICATION RELEVANT

(The photo of the unit is indicative and may vary depending on the model)

- HFO REFRIGERANT
- HIGH EFFICIENCY
- EXTREMELY SILENT OPERATION
- FLEXIBILITY
- WIDE OPERATING RANGE
- ALUMINIUM MICRO-CHANNEL HEAT EXCHANGERS
- INTEGRATED HYDRONIC GROUP

CERTIFICATIONS

Product certifications

Voluntary product certifications

Check ongoing validity of certificate:
www.eurovent-certification.com
or
www.certiflash.com

System certifications

MITSUBISHI ELECTRIC HYDRONICS & IT COOLING SYSTEMS S.p.A.

Quality System complying with the requirements of UNI EN ISO 9001:2008 regulation
Environmental Management System complying with the requirements of UNI EN ISO 14001:2004 regulation
Occupational Health and Safety Management System complying with the requirements of BS OHSAS 18001:2007

LEGEND

Functions

Cooling

Refrigerant

HFO-1234ze

Compressors

Screw compressor

Fan

Axial fan

Exchangers

Shell & Tubes

Other features

Energy Class A

Eurovent

VPF

GREEN Certification relevant

GREEN CERTIFICATION RELEVANT

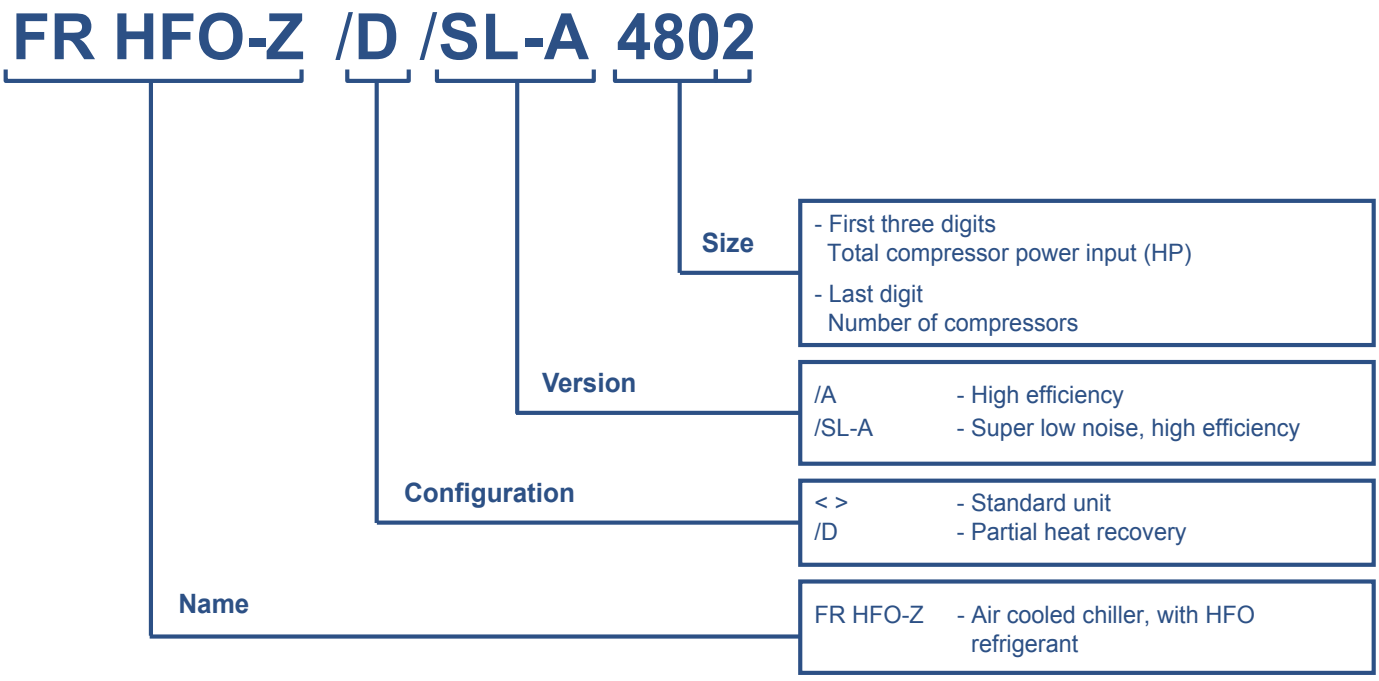
Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., as a major player in the world HVAC market and a leading manufacturer of energy efficient, sustainable HVAC solutions, recognizes and supports the diffusion of green certification systems, as an effective way to deliver high performance buildings and improve the quality and the sustainability of the built environment.

Since the first certification system was introduced at the beginning of the 1990s, the demand for certified buildings has grown considerably, as well as the number of standards, rating and certification programs. Operating worldwide Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., has extensive experience with many of them and is active member of Green Building Council Italy.

Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., commitment to develop responsible and sustainable HVAC solutions, is reflected by a full range of premium efficiency products and systems, designed with special care to improve building energy performance ratings, according to major certification protocols, including LEED, BREAM, GREENSTAR, BCA, NABERS, DNGB, HQE and BEAM.

To find out more about how our products contribute to enhanced green certification rating and energy performance of a building, please refer to:
https://www.melcohit.com/GLOBAL/Company/Green-Certifications/QR%20code/

INCIPIT


FR HFO-Z /D /SL-A 4802
Size
- First three digits
Total compressor power input (HP)
- Last digit
Number of compressors
Version
/A - High efficiency
/SL-A - Super low noise, high efficiency
Configuration
< > - Standard unit
/D - Partial heat recovery
Name
FR HFO-Z - Air cooled chiller, with HFO refrigerant

Outdoor unit for the production of chilled water with semi-hermetic screw compressors optimized for HFO refrigerant R1234ze, axial-flow fans, micro-channel full-aluminum condensing coils, single-pass shell and tubes evaporator designed by Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A. and electronic expansion valve.
Base and supporting structure and panels are of galvanized epoxy powder coated steel with increased thickness. Eurovent certification.
Flexible and reliable unit; it easily adapts itself to different thermal load conditions thanks to the precise thermoregulation and the accurate sizing of all internal components. The compressors feature an enhanced lubrication system, an innovative internal geometry and a different control of capacity steps. Innovations that grant a remarkable performance improvement especially at partial loads.

1.3 HFO REFRIGERANT
4th generation refrigerant HFO 1234ze, with negligible greenhouse effect in comparison with traditional HFC refrigerants (Global Warming Potential GWP of HFO 1234ze < 1, GWP of R134a = 1300 as per IPCC rev. 5th) and zero impact on the ozone layer.

1.4 HIGH EFFICIENCY
Very high efficiency at full and partial load, at the highest market levels, thanks to the adopted technological solutions. These units ensure low operating costs and therefore a quick payback time.

1.5 EXTREMELY SILENT OPERATION
As the result of a systematic design oriented to minimize the noise level, the silenced version units give the best combination of quietness and efficiency on the market.

1.6 FLEXIBILITY
Flexibility in the applications thanks to the many configurations and versions available.

1.7 WIDE OPERATING RANGE
The accurate condensation control (variable fan speed regulation as per standard on every model) and devoted kits allow unit's operation from -10°C (-15°C with accessories) to 48°C (52°C with accessories) of outdoor air temperature and from -2°C to 18°C (20°C with accessories) of evaporator leaving water temperature.

1.8 ALUMINIUM MICRO-CHANNEL HEAT EXCHANGERS
The full aluminium micro-channel condenser coils deliver high efficiency whilst ensuring a reduced refrigerant volume and a lower unit weight. The e-coating protection (optional) grants the highest level of resistance to corrosion in any condition, even in the most aggressive environments.

1.9 INTEGRATED HYDRONIC GROUP
The built-in hydronic group (optional) includes the main water circuit components. The 2 pumps are in twin configuration and available with 2 or 4-pole motor, fixed or variable speed, high or low head to satisfy all the different industrial and comfort application requirements.

2.2 Chiller, air source for outdoor installation
Outdoor unit for the production of chilled water with semi-hermetic screw compressors optimized for HFO refrigerant R1234ze, axial-flow fans, micro-channel full-aluminum condensing coils, single-pass shell and tubes evaporator designed by Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A. and electronic expansion valve.
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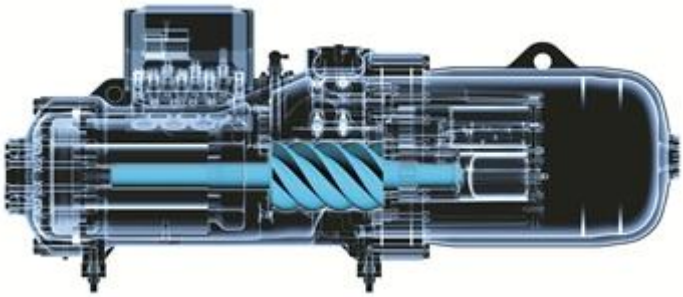
2.3 Installation note
The unit is supplied fully refrigerant charged and factory tested. On site installation only requires power and hydraulic connection.

2.4 Structure
Structure specifically designed for outdoor installation. Base and frame in hot-galvanised steel sheet of suitable thickness. All parts polyester-powder painted to assure total weather resistance. Painting: RAL 7035 textured finish.

2.5 Refrigerant circuit
Unit designed with separate and independent refrigerant circuits in order to ensure continuous operation and easy maintenance. In addition to the main components described in the following sections, each refrigerant circuit is fitted as standard with:
- electronic expansion valve
- high and low pressure transducers
- visualization of the pressure´s level directly from the controller´s interface
- safety switching device for limiting the pressure
- high and low pressure safety valve
- liquid line shut-off device (function performed by electronic expansion valve with ultracap)
- non -return valve in compressor´s discharge line integrated in the compressor
- compressor's discharge valve
- liquid line shut-off valve
- refrigerant line sight glass with humidity indicator
- drier filter with replaceable cartridge
- economizers on the following models:
  1922 (A, SL-A); 2722 (A, SL-A); 4822 (A, SL-A); 6022 (A, SL-A); 7223 (A, SL-A); 7823 (A, SL-A)

2.6 Compressor
CSC screw-compressors designed according to Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A. specifications and for its exclusive use.
Semi-hermetic screw compressors with 2 five- and six-lobe rotors: the five-lobe rotor is splined directly onto the motor (nominal speed 2950 rpm) without the use of interposed gears.
The bearings provided along the rotor axis are housed in a separate chamber, isolated from the compression chamber. Made of carbon steel, the bearings are granted for a lifetime of 150.000 hours.
Each compressor is provided with an inlet for refrigerant injection (for the extension of operating limits) and the use of the economizer (for the output capacity and efficiency's increase).
Optimized lubrication guarantees oil´s distribution between mechanical parts, without using an oil pump. The innovative oil management valve greatly enhances the lubrication system by reducing the oil quantity and allowing a remarkable increase of the compressor efficiency at partial load. The built-in oil separator has 3 stages of separation, and a 10 mm stainless steel mesh filter ensures the constant presence of oil inside.
Innovative mechanic design with inner slider, managed according to specific proprietary parameters, for the variation of Vi depending on the different operating conditions. This allows to adjust the cooling capacity of the compressor from 100% to 40% (data referred to the operating conditions: 7°C of leaving water temperature, 35°C of outdoor air temperature) always achieving maximum efficiency, even in case of considerable load partialization.
The two pole motors are fitted as standard with electric devices to limit the absorbed current during compressor start-up, and with empty start-up. Each compressor is fitted with manual-reset motor thermal protection, delivery gas temperature and oil level controls and an electric resistance for the carter´s heating while the compressor is stopped. A check valve fitted on the refrigerant delivery line prevents the rotors from reversing after stopping. On-off cocks on the delivery line of each compressor to isolate the refrigerant charge in the heat exchanger when required.



2.7 Plant side heat exchanger
Dry expansion type shell and tube heat exchanger; it acts as an evaporator with refrigerant flow inside the pipes and water flow on the shell side. Fully developed and manufactured by Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A., the heat exchanger is a single pass type to provide almost perfect countercurrent heat exchange. The water flow on the shell side is fitted with baffles to increase turbulence and therefore the efficiency of exchange. The steel shell has insulation lining made of flexible closed cells elastomeric foam (thermal conductivity 0.033W/mK at 0°C) coupled with 3 mm layer of crosslinked PE foam with a surface film of embossed PE for a total thickness of 9 mm. The tube nest is manufactured using copper tubes with internal grooves to improve heat exchange and each pipe is mechanically expanded onto the tube plates. The heat exchanger is fitted with a differential pressure switch which controls the flow of water when the unit is working, in this way preventing the formation of ice inside; when pumps stop, the antifreeze control is up to an electrical resistance. The heat exchanger is made in compliance with PED standard work pressure requisites. Upon request, the heat exchanger can be supplied AS1210 compliant or with the SafeWork NSW certificate, depending on the size. For the size 6603 (versions A, SL-A), the AS1210 heat exchanger has another trademark.

2.8 Source side heat exchanger
Microchannel coils ideally positioned on a "V" block structure to optimize airflow and heat transfer. Made entirely in aluminum, the coils are not subjected to galvanic corrosion.
Fins and manifolds are made of aluminum AA3003 while the channels are made of a new aluminum alloy so defined Long Life Alloy (LLA). LLA alloy has a very fine grain microstructure that guarantees higher mechanical properties and a higher resistance to the inter-granular corrosion.
Channel small section favor refrigerant fluid turbulence, which enhances the heat exchange. Tube geometry maximize the surface touched by the air, thus allowing compact dimension and refrigerant charge reduction.

2.9 Fan section source side
Axial electric fans, protected to IP 54 and with insulation class ´F´, featuring an external rotor and profiled blades. Housed in an aerodynamic hood complete with safety guard. The fan + outlet set satisfies the efficiency requirements provided for by EcoDesign directive 327/11.
6-pole electric motor with built-in thermal protection. Variable Speed Device (DVVF) for controlling condensation by adjusting the speed of rotation with voltage steps (auto-transformer), fitted with a ventilation distribution system in case of external air low temperature. In conformity with the adjustment logic, each condenser circuit has a totally independent ventilation system.

2.10 Super Low noise version features
The Super Low noise units (version SL-A) feature:
- Condensing section larger than the corresponding standard version's one (only some sizes)
- Reduced fan speed (the speed is automatically increased in case of particularly tough environmental conditions).
- Compressor enclosure with a special soundproofing insulation (multilayer lining of polyurethane foam and sound-insulating gaiter, total thickness 30 mm)
- Covering of the exposed pipes between the V-blocks with painted metal sheets with a special soundproofing insulation (multilayer lining of polyurethane foam and sound-insulating gaiter, total thickness 30 mm)
- If the hydronic is present, the pump enclosure is acoustically insulated by a 30 mm thick lining of polyester fibres (Fiberform)

2.11 Electrical and control panel
Electrical and control panel built to EN60204-1 and EC204-1 standards, complete with:

- general door lock isolator
- control circuit transformer
- IP44 XW protection
- power circuit with electric bus bar distribution system
- spring-type control circuit terminal board
- forced ventilation of the electrical board
- phases sequence control
- relays for voltage monitoring
- fuses and contactors for compressors and fans
- compressors protection with internal thermal overload
- electronic controller
- remote ON/OFF terminals
- terminals for cumulative alarm block
- Power supply 400V/3ph/50Hz
- Part-winding compressor start-up for sizes from 1502 to 1922 versions A, SL-A. Star-delta start-up for all other sizes.

2.12 Certification and applicable directives
The unit complies with the following directives and relative amendments:
- EUROVENT Certification program
- CE Declaration of conformity certificate for the European Union
- EAC Product quality certificate for Russian Federation
- M&I Product quality certificate for Australia and New Zealand
- Machine directive 2006/42/EC
- PED Directive 2014/68/EC
- Low Voltage directive 2006/95/EC
- ElectroMagnetic compatibility directive 2004/108/EC
- ErP Directive 2009/125/EC
- ISO 9001 Company´s Quality Management System certification
- ISO 14001 Company´s Environmental Management System certification

2.13 Tests
Tests performed throughout the production process, as indicated in ISO9001.
Performance or noise tests can be performed by highly qualified staff in the presence of customers.
Performance tests comprise the measurement of:
- electrical data
- water flow rates
- working temperatures
- power input
- power output
- pressure drops on the water-side exchanger both at full load (at the conditions of selection and at the most critical conditions for the condenser) and at part load conditions.

During performance testing it is also possible to simulate the main alarm states.
Noise tests are performed to check noise emissions according to ISO9614.

2.14 Electronic control W3000 TE
The W3000TE controller offers advanced functions and algorithms.
KIPlink - Keyboard In Your Pocket - is the innovative user interface based on WiFi technology that allows one to operate on the unit directly from the smartphone or tablet. Using KIPlink, it is possible to turn the unit on and off, adjust the set-point, plot the main operating variables, monitor in detail the status of the refrigerant circuits, the compressors, the fans and the pumps (if present) and display and reset the possible alarms. In addition to or as an alternative, the Touch interface, with a 7" WVGA colour display and a front USB port, or the Large keyboard, with a wide LCD display and led icons, are available. The temperature control is characterized by the continuous capacity modulation, based on PID algorithms with dynamic neutral zone related to the leaving water temperature. The diagnostics comprises a complete alarm management system, with the "black-box" (via PC) and the alarm history display (via user interface or also PC) for enhanced analysis of the unit operation.
Optional proprietary devices can perform the adjustment of the resources in systems made of several units. Consumption metering and performance measurement are possible as well. Supervision can be easily developed via proprietary devices or the integration in third party systems by means of the most common protocols as ModBus, Bacnet, Bacnet-over-IP, LonWorks. Compatibility with the remote keyboard (up to 8 units). The programmable timer manages a weekly schedule organized into time bands to optimise unit performance by minimising power consumption during periods of inactivity. Up to 10 daily time bands can be associated with different operating set points. As an option (VPF package), the modulation of capacity is integrated with the modulation of the water flow, by means of inverter and dedicated resources for the hydraulic circuit.

2.15 Versions
/A - High efficiency
High efficiency units for the minimum investment payback time. High performing heat exchangers and generous heat exchanger's surfaces.

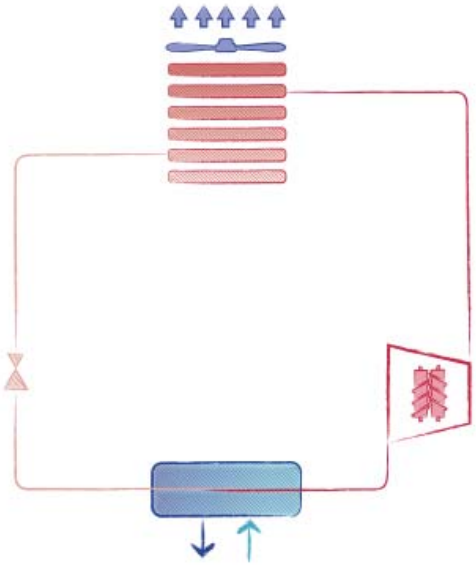
/SL-A - Super low noise, high efficiency
High efficiency units for the minimum investment payback time. High performing heat exchangers and generous heat exchanger's surfaces.
This version features a special soundproofing for the compressor compartment and the pumps (if present), a reduced fan speed and an oversized condensing section.
The fan speed is automatically increased in case of particularly tough environmental conditions.

2.16 Configurations
- , standard unit
Standard unit for production of chilled water

/D, unit with partial heat recovery
Unit for the production of chilled water, equipped with an auxiliary heat exchanger (desuperheater) on the compressor discharge for superheat recovery.

CONFIGURATIONS

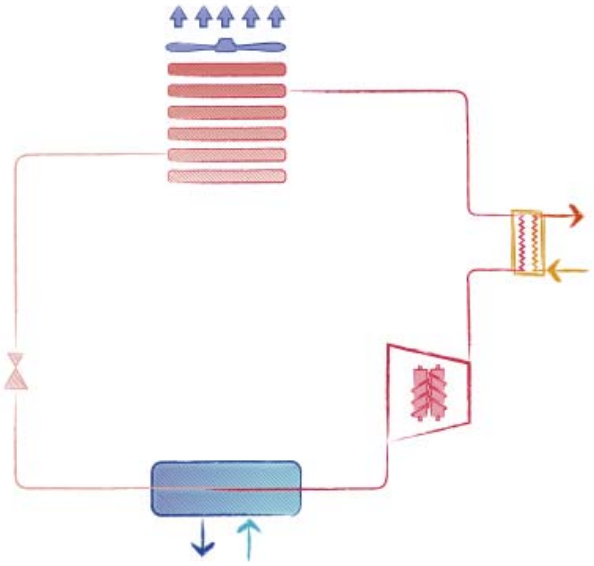
- , standard unit



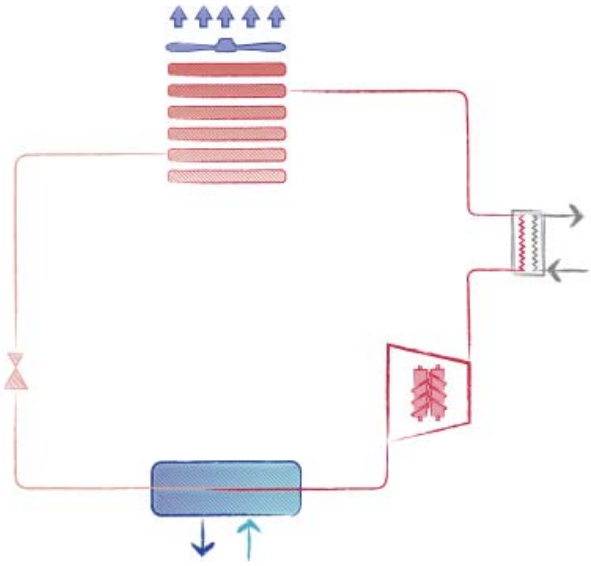
No heat recovery is possible.

/D, unit with partial heat recovery

Heat recovery: ON



Heat recovery: OFF (water flow stopped)



Each refrigerant circuit is fitted with a desupeheater.
The superheating heat recovery is only possible when the temperature of the hot water circuit is lower than the compressor discharge temperature.
The heat recovery and its amount dipends on the unit's operating conditions, in particular the outdoor air temperature and the load percentage.
It is advised to interrupt the water flow to the desuperheater when the conditions for an actual heat recovery are not met.

The smart management of the desuperheater pump(s) is possible with the option 3371 D - RELAY 1 PUMP (ON/OFF), further information is available in the bulletin section dedicated to accessories.

UNIT STANDARD COMPOSITION

STRUCTURE UNIT

The FR HFO-Z family is developed on a V-block modular structure. The electrical panel can be semi-integrated or full-height, depending on the unit's size.

UNIT WITH SEMI-INTEGRATED E.P.		UNIT WITH FULL-HEIGHT E.P.
		

3.1 OPTIONS

	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
1560 **POWER SUPPLY CONFIGURATION**			
1561 DOUBLE POWER SUPPLY (ATS)	An ATS (Automatic Transfer Switch) is installed within the electrical board. The device automatically switches the electrical load between a principal power supply (i.e. mains) and an auxuliary power supply (i.e. backup generator). The ATS automatically senses if one of the sources has lost or gained power. When an outage occurs in the principal power supply, the switch autonomously switches over to the secondary line. When the main line becomes available again the supply is restored to this line. It is possible to set the line priority and frequency of checking.	It enhances system's redundancy and reliability. Reduces unit's downtime in case of mains power outage.	ALL
1562 DOUBLE P.SUPPLY (MOTOR. CH.OVER)	A motorized changeover is installed within the electrical board. The device switches the electrical load between a principal power supply (i.e. mains) and an auxuliary power supply (i.e. backup generator). The changeover is with remote control (i.e. signal of generator start up).	It enhances system's redundancy and reliability. Reduces unit's downtime in case of mains power outage.	ALL
1020 **REGULATIONS**			
1015 HEAT EXCHANGERS NSW CERTIFIED	Heat exchangers with SafeWork NSW certificate		**FR HFO /A**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602. **FR HFO /A /HT**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602. **FR HFO /A /NR**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602. **FR HFO /A /NR + HT**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602. **FR HFO /SL-A**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602. **FR HFO /SL-A /HT**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602.
1017 UNIT PED-UDT COMPLIANT	Unit PED-UDT compliant for Polish market		ALL
1019 HEAT EXCHANGERS AS1210 CERTIFIED	Heat exchangers AS1210 compliant (Australia Standard)		**FR HFO /A**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603. **FR HFO /A /HT**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603. **FR HFO /A /NR**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603. **FR HFO /A /NR + HT**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603. **FR HFO /SL-A**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603. **FR HFO /SL-A /HT**: 4202, 4802, 4822, 6002, 6022, 7203, 7223, 7823, 6603.
380 **NUMBERED WIRING**			
381 NUMBERED WIRING ON EL. BOARD	Electrical board wires are identified by numbered labels. The reference numbers are indicated in the unit's wiring scheme.	Facilitate maintainance interventions to the electrical board connections.	ALL
382 PWR WIRINGS ACC.TO UK REQUEST		Facilitate maintainance interventions to the electrical board connections.	ALL
383 NUMBERED WIRINGS+UK REQUESTS	Electrical board wires are identified by numbered labels. The reference numbers are indicated in the unit's wiring scheme.	Facilitate maintainance interventions to the electrical board connections.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
3300 COMPRESSOR REPHASING			
3301 COMPR.POWER FACTOR CORR.	Capacitors on the compressors' power inlet line.	The unit's average cos(phi) increases.	ALL
1510 SOFT-STARTER			
1511 UNIT WITH SOFT-START	Electronic device adopted to manage the inrush current.	Break down of the inrush current compared to the direct motor start, lower motor windings' mechanical wear, avoidance of mains voltage fluctuations during starting, favourable sizing for the electrical system.	ALL
1513 UNIT WITH 3-PHASE SOFT-START	Electronic device adopted to manage the inrush current. The device controls the 3 phases.	Break down of the inrush current compared to the direct motor start, lower motor windings' mechanical wear, avoidance of mains voltage fluctuations during starting, favourable sizing for the electrical system.	ALL
3410 AUTOMATIC CIRCUIT BREAKERS			
3411 AUTOM.CIRC.BREAKERS FOR COMPR.	Over-current switch on the compressors	In case of overcurrent allows resetting of the switch without the replacement of relative fuses.	ALL
3412 AUTOM. CIRCUIT BREAK. ON LOADS	Over-current switch on the major electrical loads.	In case of overcurrent allows resetting of the switch without the replacement of relative fuses.	ALL
3600 ON/OFF COMPRESSOR SIGNAL			
3601 COMPRESSOR OPERATION SIGNAL	Auxiliary contacts providing a voltage-free signal.	Allows remote signalling of compressor's activation or remote control of any auxiliary loads.	ALL
4180 REMOTE CONNECTION ARRANGEMENT			
4181 SERIAL CARD MODBUS	Interface module for ModBUS protocols.	Allows integration with BMS operating with ModBUS protocol.	ALL
4182 SERIAL CARD FOR LONWORKS	Interface module for Echelon systems.	Allows integration with BMS operating with LonWorks protocols	ALL
4184 SERIAL CARD BACNET MS/TP RS485	Interface module for BACnet protocols.	Allows integration with BMS operating with BACnet protocol.	ALL
4185 SERIAL CARD FOR BACNET OVER IP	Interface module for BACnet OVER-IP protocols.	Allows to interconnect BACnet devices over Internet Protocol within wide-area networks.	ALL
6160 AUXILIARY INPUT			
6161 AUXILIARY SIGNAL 4-20mA	4-20 mA analog input	Allows to change the operating set-point according to the value of current applied to the analogue input.	ALL
6162 REMOTE SIGNAL DOUBLE SP	Allows to activate the Energy Saving set-point.	Allows to change the operating set-point according to a remote switch	ALL
6170 DEMAND LIMIT			
6171 INPUT REMOTE DEMAND LIMIT	Digital input (voltage free)	It permits to limit the unit's power absorption for safety reasons or in temporary situation.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
1440 **USER INTERFACE**			
1442 KIPlink +7 INCH TOUCH SCREEN	In addition to KIPlink, the innovative user interface based on WiFi technology, the unit is equipped with the Touch interface, with a 7” WVGA colour display and a front USB port (WARNING: with outdoor temperature below 0°C the display response time may visibly increase).		ALL
1444 KIPlink + LARGE KEYBOARD	In addition to KIPlink, the innovative user interface based on WiFi technology, the unit is equipped with the Large keyboard with a wide LCD display and led icons.		ALL
6194 LARGE KEYBOARD	The unit is equipped with the Large keyboard with a wide LCD display and led icons.		ALL
6195 7 INCH TOUCH SCREEN	The unit is equipped with the Touch interface, with a 7” WVGA colour display and a front USB port (WARNING: with outdoor temperature below 0°C the display response time may visibly increase).	The touch-screen's technology is characterized by an easy-to-access data, and it allows an effective graphical representation of the main figures protecting the access through 3 privilege levels.	ALL
6196 KIPlink	The unit is equipped with KIPlink, the innovative user interface based on WiFi technology		ALL
3420 **LIGHTS ON ELECTRIC BOARD**			
3421 LIGHTS ON ELECTRIC BOARD	Electrical board equipped with lights.	Facilitate electrical board maintainance interventions.	ALL
3390 **ANTICONDENSATE HEATER EL.BOARD**			
3391 ELECTRIC HEATER ON EL. BOARD	Electrical heater fed directly from the unit, is automatically activated at temperatures internal QE below 30 ° C (off state at T higher than 40 ° C).	It avoids the risk of humidity condensation on the electrical panel.	ALL
5920 **MANAGEMENT & CONTROL SYSTEMS**			
5921 NETWORK ANALYZER FOR DEMETRA	This option includes all following devices on-board the unit panel: - network analyzer operating on ModBUS protocol over RS-485 (without certification MID) - current transformers.	This accesory allows to acquire the electrical data and the power absorbed by the unit and send them via RS-485 bus to an external device for energy metering (DEMETRA - see dedicated manual).	ALL
5922 ClimaPRO ModBUS RS485 - MID	This option includes all following devices on-board the unit panel: - MID certified network analyzer operating on ModBUS over RS-485 - Current transformers - W3000TE controller - Software release LA09 or later version.	This accessory allows to acquire the electrical data and the power absorbed by the unit and communicate with ClimaPRO via high level communication interface based on ModBUS over EIA RS-485. More specifically, the data collected are: power supply, current, frequency, power factor (cos_{φ}), electrical power consumption, energy consumption. This specific energy meter model is MID certified and can therefore be used for billing applications. This option also ensures the compatibility between the units and ClimaPRO, thus allowing ClimaPRO to acquire all the main unit’s operating variables and status by means of a high level communication interface to the controller installed onboard the unit panel.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
5923 ClimaPRO BacNET over IP	This option includes all following devices on-board the unit panel: - network analyzer operating on BACnet over IP - Current transformers - W3000TE controller - Software release LA09 or later version.	This accessory allows to acquire the electrical data and the power absorbed by the unit and communicate with ClimaPRO via high level communication interface based on BACnet over IP. More specifically, the data collected are: power supply, current, frequency, power factor (cos_{φ}), electrical power consumption, energy consumption. This network analyzer is not MID certified and cannot therefore be used for billing applications. This option also ensures the compatibility between the units and ClimaPRO, thus allowing ClimaPRO to acquire all the main unit's operating variables and status by means of a high level communication interface to the controller installed onboard the unit panel.	ALL
5924 ENERGY METER FOR BMS	This option includes all following devices on-board the unit panel: - network analyzer with display operating on ModBUS protocol over RS-485 (without certification MID) - current transformers.	This accesory allows to acquire the electrical data and the power absorbed by the unit and send them via RS-485 bus to the BMS for energy metering.	ALL
4500 **FAST RESTART (UPS EXCLUDED)**			
4501 FAST RESTART (UPS EXCLUDED)	Unit fast restart management after power failure	The management of the fast restart allows to minimize downtimes in case of power failure, keeping all the necessary unit safeties. This optiont requires an external 203V AC 300VA UPS power supply, by customer.	ALL
4502 FAST RESTART (UPS INCLUDED)	Unit fast restart management after power failure	The management of the fast restart allows to minimize downtimes in case of power failure, keeping all the necessary unit safeties. This option includes an electric device capable of keeping the controller power supply uninterrupted during a power failure. The capacity of this device is selected on the basis of a project's specific needs. For further information, please contact our sales department.	ALL
1570 **POWER SOCKET**			
1571 POWER SOCKET 230V MAX 500VA	230V power socket in the electrical board, CEE 7/3 type (Schuko). The maximum power available is 500VA.	It allows to supply power to small electric/electronic devices (ligths, notebook, tablet, etc.) during maintenance operation.	ALL
3430 **REFRIGERANT LEAK DETECTOR**			
3431 REFRIG. LEAK DETECTOR	Refrigerant leak detection system, supplied factory mounted and wired in the electrical board. In case of leak detection it will raise an alarm.	It promptly detects gas leakages	ALL
3433 GAS LEAK CONTACT + COMPR. OFF	Refrigerant leak detection system, supplied factory mountedand wired in the electrical board. In case of leak detection it will raise an alarm and stop the unit.	It promptly detects gas leakages and stops the unit	ALL
820 **FAN CONTROL**			
808 EC FANS	Electronically commutated fans (EC fans). The brushless motor, governed by a special controller, continuously adjust fans' speed.	Reduced energy consumption and minimized current's absorption during start-up phase. The efficiency is increased by apporximately: +1% of EER and +4/5% of ESEER. The noise reduces proportionally to the unit's partialization.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
1950 **HIGH TEMPERATURE DEVICE**			
1955 KIT HT	Kit to increase the unit's operating range.	Full load operation is guaranteed up to over 50°C of outdoor temperature (the limit depends on the unit version, further details are available in the operating limit section). In case of outdoor air temperature higher than 53°C, some additional cooling equipment for the electrical panel could be necessary (please refer to our sales department for assessment and quotation).	ALL
1960 **PRESSURE RELIEF VALVES**			
1961 DUAL RELIEF VALVES WITH SWITCH	Dual relief valve with switch	Allows to unselect a relief valve in order to service the unit avoiding medium or long inoperative periods	ALL
1400 **HP AND LP GAUGES**			
1401 HP AND LP GAUGES	High and low pressure gauges	Allows immediate reading of the pressure values on both low and high pressure circuits	ALL
1900 **COMPRESSOR SUCTION VALVE**			
1901 COMPRESSOR SUCTION VALVE	Shut-off valve on compressor's suction circuit.	Simplifies maintenance activities	ALL
870 **OPERATION RANGE UNIT**			
871 NEGATIVE FLUID TEMPERATURE	Compressor's liquid injection	It permits the compressor works properly with high compression efficiency with negative evaporator leaving temperature	ALL
2880 **EVAPORATOR WATER DELTA 10°C**			
2881 EVAPORATOR FOR DELTA T>8°C	Evaporator dedicated to work with low primary circuit waterflow.	The heat exchange takes place under efficient conditions and the favorable sizing of primpary pumps allows a considerable pumping energy saving.	ALL
2630 **INSULATION ON EXCHANGERS**			
2631 DOUBLE INSULATION ON EXCHANGERS	Thermal insulation in closed-cell flexible elastomeric foam (FEF) of 16 mm coupled with a 3 mm layer of reticulated foam in PE and an exterior embossed finishing PE film. This option is mandatory if the unit is supposed to work with outdoor temperature below -10°C.	Reduces heat losses and prevent from condensate problems.	ALL
2633 DOUBLE INSULATION ON EXCH+PIPES+PUMPS	Thermal insulation on heat exchangers in closed-cell flexible elastomeric foam (FEF) of 16 mm coupled with a 3 mm layer of reticulated foam in PE and an exterior embossed finishing PE film. Thermal insulation on pumps and pipes in closed-cell reticulated foam in PE of 20 mm. This option is mandatory if the unit is supposed to work with outdoor temperature below -10°C.	Reduces heat losses and prevent from condensate problems.	ALL
1800 **EVAPORATOR WATER FLOW SWITCH**			
1801 EVAPORATOR WATER FLOW SWITCH	Flow switch with stainless scoop AISI 316L and IP65 protection suitable for installation in industrial plant pipes. It should be installed in a straight pipe without filters, valves, etc., long at least 5 times its diameter, both upstream and downstream.	Signaling of lack of or excessive reduction of flow, it generates an alarm that is in automatic or manual reset depending on n ° alarms per hour and the maximum time of operation of the pump under conditions of low flow rate.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
990 **CONDENSING COIL**			
876 E-COATING MICROCHANNEL COILS	The heat exchanger is completely treated by electrolysis so as to create a protective layer of epoxy polymer on the surface, with the following characteristics: - over 3120 hours of salt spray protection as per ASTM G85-02 A3 (SWAAT); - polyurethane surface protection against UV rays.	Provide a very high resistance against corrosion, also in very aggressive environment. For further information please refer to the Guidelines “Finned coil heat exchangers and protection against corrosion”, available in the download section of the website www.climaveneta.com, or contact our sales department.	ALL
879 COPPER/ALUMINIUM COILS	Finned coil heat exchanger made from suitably-spaced copper tubes and aluminum fins designed to ensure maximum heat exchange efficiency.	Provide a good resistance against corrosion. For further information please refer to the Guidelines “Finned coil heat exchangers and protection against corrosion”, available in the download section of the website www.climaveneta.com, or contact our sales department.	ALL
881 Cu/Cu EXTERNAL COIL	Finned coil heat exchanger made from suitably-spaced copper tubes and fins designed to ensure maximum heat exchange efficiency.	This type of coil is not subject to galvanic corrosion, being made from just one material. For further information please refer to the Guidelines “Finned coil heat exchangers and protection against corrosion”, available in the download section of the website www.climaveneta.com, or contact our sales department.	ALL
894 Cu PIPES/PREPAINTED ALL. FINS	Finned coil heat exchanger made from copper tubes and aluminum fins with chemical cleaning treatment to remove impurities, and then coated with protective paint with the following characteristics: - fins treated with protective polyester resin paint; - over 1000 hours of salt spray protection as per ASTM B117 (fins without cross and protected edges); - excellent resistance to UV rays.	Provide a good resistance against corrosion. For further information please refer to the Guidelines “Finned coil heat exchangers and protection against corrosion”, available in the download section of the website www.climaveneta.com, or contact our sales department.	ALL
895 FIN GUARD SILVER TREATM	Copper-aluminum heat exchanger coils with polyurethane paint Fin Guard Silver SB. Coil completely coated by a protective layer of polyurethane paint with the following characteristics: - polyurethane paint with metallic emulsion; - over 3000 hours of salt spray protection as per ASTM B117; - excellent resistance to UV rays; - high-pressure spray painting system.	Provide a very high resistance against corrosion, also in very aggressive environment. For further information please refer to the Guidelines “Finned coil heat exchangers and protection against corrosion”, available in the download section of the website www.climaveneta.com, or contact our sales department.	ALL
840 **DEVICE FOR LOW AIR TEMPERATURE**			
813 LOW TEMP. DEVICE DBA	The device allows the partial flood of the condensing coils to reduce the heat exchange surface. It includes the liquid recivers and the valves and devices to manage the flooding.	Unit's operation is guaranteed for extremely low outdoor temperature (the limit depends on the unit version, further details are available in the operating limit section).	ALL
4700 **EV - HYDRONIC MODULE**			
4701 EV - NO PUMPS, NO CONTACTS	Evaporator hydronic module, compatible with constant flow control. The unit is provided without any water flow regulation device.	Constant water flow is to be provided by others.	ALL
4702 EV - RELAY 1 PUMP (ON/OFF)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 1 relay to control the activation of 1 external pump via single ON/OFF signal.	The hydronic module allows to control the external pumps with the unit controller logic.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
4703 EV - RELAY 2 PUMPS (ON/OFF)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 2 relays to control the activation of 2 external pumps via double ON/OFF signal. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure.	The hydronic module allows to control the external pumps with the unit controller logic.	ALL
4708 EV - 2 PUMPS 4P LH (FIX SPEED)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 2 fixed speed pumps, with 4-pole motor. Residual head of 100 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4709 EV - 2 PUMPS 4P HH (FIX SPEED)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 2 fixed speed pumps, with 4-pole motor. Residual head of 200 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4711 EV - 2 PUMPS 2P LH (FIX SPEED)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 2 fixed speed pumps, with 2-pole motor. Residual head of 100 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4712 EV - 2 PUMPS 2P HH (FIX SPEED)	Evaporator hydronic module, compatible with constant flow control. The unit is provided with 2 fixed speed pumps, with 2-pole motor. Residual head of 200 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4713 EV - RELAY 1 PUMP + 0-10V SIG	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 1 relay and a 0-10V signal terminal to control the activation and the speed of 1 external variable speed pump.	The hydronic module allows to control the external pumps with the unit controller logic.	ALL
4714 EV - RELAY 2 PUMPS + 0-10V SIG	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 2 relays and a 0-10V signal terminal to control the activation and the speed of 2 external variable speed pump. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure.	The hydronic module allows to control the external pumps with the unit controller logic.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
4719 EV - 2 PUMPS 4P LH (VAR SPEED)	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 2 variable speed pumps, with 4-pole motor. Residual head of 100 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4721 EV - 2 PUMPS 4P HH (VAR SPEED)	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 2 variable speed pumps, with 4-pole motor. Residual head of 200 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4722 EV - 2 PUMPS 2P LH (VAR SPEED)	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 2 variable speed pumps, with 2-pole motor. Residual head of 100 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4723 EV - 2 PUMPS 2P HH (VAR SPEED)	Evaporator hydronic module, compatible with constant or variable flow control. The unit is provided with 2 variable speed pumps, with 2-pole motor. Residual head of 200 kPa approximately. The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure. Specifications and characteristic curves are available in the dedicated bulletin section.	The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.	ALL
4860 **EV - PRIMARY FLOW CONTROL**			
4861 EV - CONSTANT FLOW	Evaporator water flow control (plant primary circuit): constant flow. Compatible with hydronic modules without regulation devices (no pumps, no contacts), with ON/OFF regulation devices (relays) or with fixed speed pumps (codes: 4701, 4702, 4703, 4704, 4705, 4706, 4707, 4708, 4709, 4711, 4712 - hydronic modules availability depends on unit model).	The unit is set up to operate with a constant water flow in the heat exchanger (plant primary circuit). This is the only option available in case of unit without any water flow regulation devices (no pumps, no contacts), which means with water flow control provided by others. In case of unit with ON/FF regulation devices or fixed speed pumps, the unit controller manages the pump activation to reduce pump consumption.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
4862 EV - CONSTANT FLOW (PARAMETER)	Evaporator water flow control (plant primary circuit): constant flow (parameter set). Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model).	The unit is set up to operate with a constant water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides the possibility to set the pump speed with a controller parameter. Once set, the speed pump remains constant until the next parameter adjustment. The parameter set constant flow control is useful during the unit installation and commissioning, to adjust water flow and pressure head according to the real plant characteristics.	ALL
4864 EV - VPF (plant DP trans excl)	Evaporator water flow control (plant primary circuit): variable flow (delta P control). Only for single unit systems. Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model). The option includes: differential pressure transducer on the unit's heat exchanger and related controller expansion board, controller expansion board to read the plant side differential pressure transducer (4-20mA signal) and manage the hydraulic by-pass valve opening (0-10V signal). Compulsory equipment, supplied by others: plant side differential pressure transducer, plant side hydraulic by-pass valve.	The unit is set up to operate with a variable water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides a pump speed management based on the VPF (Variable Primary Flow) function. It keeps the delta P constant on the plant side (primary circuit), thus bringing significant pump consumption reduction during part load operation. The VPF function is applicable in systems with only the primary circuit. Further information available in the dedicated bulletin section.	ALL
4865 EV - VPF (plant DP trans incl)	Evaporator water flow control (plant primary circuit): variable flow (delta P control). Only for single unit systems. Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model). The option includes: differential pressure transducer on the unit's heat exchanger and related controller expansion board, plant side differential pressure transducer (installation by others), controller expansion board to read the plant side differential pressure transducer (4-20mA signal) and manage the hydraulic by-pass valve opening (0-10V signal). Compulsory equipment, supplied by others: plant side hydraulic by-pass valve.	The unit is set up to operate with a variable water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides a pump speed management based on the VPF (Variable Primary Flow) function. It keeps the delta P constant on the plant side (primary circuit), thus bringing significant pump consumption reduction during part load operation. The VPF function is applicable in systems with only the primary circuit. Further information available in the dedicated bulletin section.	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
4866 EV - VPF MULTI-UNIT SYSTEM	Evaporator water flow control (plant primary circuit): variable flow (delta P control). Only for multi-unit systems. Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model). The option includes: differential pressure transducer on the unit's heat exchanger and related controller expansion board. It shall be the customer responsibility to configure the multi-unit control system (Manager3000 or ClimaPRO) with option VPF.	The unit is set up to operate with a variable water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides a pump speed management based on the VPF (Variable Primary Flow) function. It keeps the delta P constant on the plant side (primary circuit), thus bringing significant pump consumption reduction during part load operation. The VPF function is applicable in systems with only the primary circuit. Further information available in the dedicated bulletin section.	ALL
4867 EV - VPF.D	Evaporator water flow control (plant primary circuit): variable flow (delta T control). Only for single unit systems. Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model). The option includes: 2 plant side NTC temperature sensors (installation by others).	The unit is set up to operate with a variable water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides a pump speed management based on the VPF.D (Variable Primary Flow with Decoupler) function. It keeps the delta T constant on the plant side (primary circuit), thus bringing significant pump consumption reduction during part load operation. The VPF.D function is applicable in systems with the primary and secondary circuits separated by a hydraulic decoupler. Further information available in the dedicated bulletin section.	ALL
4868 EV - VPF.D MULTI-UNIT SYSTEM	Evaporator water flow control (plant primary circuit): variable flow (delta T control). Only for multi-unit systems. Compatible with hydronic modules with modulating regulation devices (0-10V signal) or with variable speed pumps (codes: 4713, 4714, 4715, 4716, 4717, 4718, 4719, 4721, 4722, 4723 - hydronic modules availability depends on unit model). It shall be the customer responsibility to configure the multi-unit control system (Manager3000 or ClimaPRO) with option VPF.D.	The unit is set up to operate with a variable water flow in the heat exchanger (plant primary circuit). The unit controller manages the pump activation to reduce pump consumption. The pump speed is adjusted via 0-10V signal. The option provides a pump speed management based on the VPF.D (Variable Primary Flow with Decoupler) function. It keeps the delta T constant on the plant side (primary circuit), thus bringing significant pump consumption reduction during part load operation. The VPF.D function is applicable in systems with the primary and secondary circuits separated by a hydraulic decoupler. Further information available in the dedicated bulletin section.	ALL
2910 **HYDRAULIC CONNECTIONS**			
2911 FLANGED HYDRAULIC CONNECTIONS	Grooved coupling with flanged counter-pipe user/source side.		ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
3370 **D - HYDRONIC MODULE**			
3371 D - RELAY 1 PUMP (ON/OFF)	Desuperheater hydronic module. The unit is provided with 1 relay to control the activation of 1 external pump via single ON/OFF signal.	The hydronic module allows to control the external pumps with the unit controller logic. The partial heat recovery pumps are activated only when heat recovery is actually possible: compressors on, hot storage tank temperature lower than set-point and than compressor outlet gas temperature. The option minimizes pump consumption.	**FR HFO-Z /D /A /BIG**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823. **FR HFO-Z /D /SL-A /BIG**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823.
2430 **PIPING KIT ANTIFREEZE HEATER**			
2432 ANTIFREEZE PIPING, PUMPS	Electrical heaters on pipes and other hydraulic unit's components. This option is mandatory if the unit is supposed to work with outdoor temperature below 0°C.	It protects the unit against ice formation on its hydraulic components.	ALL
2680 **WATER CONNECTIONS ORIENTATION**			
2685 EVAP. CONNECTION RIGHT HAND SIDE			ALL
2686 EVAP. CONNECTION LEFT HAND SIDE			ALL
2340 **UNIT ENCLOSURE**			
2301 COMPRESS.ACOUSTICAL ENCLOSURE	Enclosure made from hot galvanised metal plate and painted with epoxy powder coat. The acoustic insulation availability depends on unit model, see the dedicated description in "Accessories notes".	It reduces the noise emissions and improves aesthetics.	ALL
2315 NOISE REDUCER	The option includes the fan speed reduction and the compressors' acoustical enclosure	The dedicated fans' speed calibration together with the soundproofing of the most critical components permit a significant noise reduction (for the precise performance of the unit with the Noise Reducer kit please refer to the selection software ELCA Studio).	**FR HFO-Z /A**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823. **FR HFO-Z /A /HT**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823. **FR HFO-Z /A /NR**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823. **FR HFO-Z /A /NR + HT**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823. **FR HFO-Z /D /A /BIG**: 1502, 1702, 1802, 1922, 2202, 2602, 2702, 2722, 3602, 4202, 4802, 4822, 6002, 6022, 6603, 7203, 7223, 7823.
2020 **ANTI-INTRUSION GRILLS**			
2021 ANTI-INTRUSION GRILLS	Anti-intrusions grills	Avoid the intrusion of solid bodies into the unit's structure.	ALL
2100 **ANTIVIBRATION MOUNTING**			
2101 RUBBER TYPE ANTIVIBR.MOUNTING			ALL
2102 SPRING TYPE ANTIVIBR.MOUNTING			ALL
1970 **LONG DISTANCE TRANSPORTATION**			
1971 REINFORCING BARS	Bars used to reinforce the structure	Improve resistance during long transportation	ALL

OPTIONS

OPTIONS	DESCRIPTIONS	BENEFITS	AVAILABLE FOR MODELS
9970 PACKING			
9966 NYLON PACKING	Unit covered with nylon		ALL
9979 CONTAINER PACKING	Unit provided with container slides and covered with nylon		ALL

OPTIONS

Additional information - IMPORTANT -

1561 - Double power supply (ATS)
1562 - Double power supply (motorized changeover)
These accessories entail the substitution of the standard general lock door isolator with a door microswitch that switches the changeover to 0 position (open).
In some units, the transfer switch requires an enlarged electrical board. This entails a unit length increase. For further information, please contact our sales department.

1015 - Heat exchangers NSW certified
1019 - Heat exchangers AS1210 certified
The certification is available for the evaporator only. If the certification is required also for the recovery heat exchanger (version /D), please contact our sales department.

1511 - Unit with soft-start
The device has an effect on 2 phases.

1511 - Unit with soft-start
1513 - Unit with 3-phase soft-start
The accessory requires the use of automatic circuit breakers on the compressors.
Please select one of the following accessories:
3411 - Automatic circuit breakers for compressors
3412 - Automatic circuit breakers on loads.

3431 - Refrigerant leak detector
3433 - Refrigerant leak detector + compressors off
The accessory requires the compressor enclosure.
The compressor enclosure is present as per standard in all the silenced units (version: SL-A).
For the not-silenced units (version: A), please select one of the following accessories:
2301 - Compressor acoustical enclosure
2315 - Noise Reducer.

4501 - Fast restart (UPS excluded)
4502 - Fast restart (UPS included)
The following tables show the first compressor start-up time and ramp-up time for 100% cooling capacity.
The time frames shown in Table 1 and 2 are defined by the power restoration.

Table 1 - First compressor start-up time

Standard unit (1)	Unit with fast restart (1)
5’ 40’’	25’’

(1) Minimum time from its previous start-up and minimum off-time need to be fulfilled to start the compressor.

Table 2 - Ramp-up time for 100% cooling capacity

Compressor number	Standard unit (2)(3)	Unit with fast restart (2)(3)
1	8’ 40’’	2’ 50’’
2	11’ 50’’	3’ 00’’
3	15’ 00’’	3’ 10’’

(2) Reference conditions: plant (side) cooling exchanger water (in/out) 12°C / 7°C; Source (side) heat exchanger air (in) 35°C.
(3) Minimum time from their previous start-up and minimum off-time need to be fulfilled to start the compressors.

With the fast restart, each compressor can only start after 15’ from its previous start-up and 1’ 30’’ of off-time.
Without the fast restart, each compressor can only start after 15’ from its previous start-up and 5’ 00’’ of off-time.

The fast restart can be activated only 2 times every 24 hours. It is possible to request the fast restart activation for 4 times every 24 hours (in this case the minimum off-time of each compressor will increase from 1’ 30’’ to 2’ 30’’). For further information, please contact our sales department.

When the maximum number of fast restarts in a single 24 hour period is reached, the fast restart function is disabled and other potential restarts will follow the standard timing. Once the 24 hours have passed, the fast restart function is automatically enabled again.

1955 - Kit HT
The accessory could entail a unit length increase. For further information, please contact our sales department.

808 - EC fans
These fans are suitable to operate up to 46°C of outdoor temperature.
In case of higher temperatures, fans with oversized motors must be used. For the quotation of these components, please contact our sales department.

1801 - Evaporator water flow switch
The accessory is supplied loose.

2301 – Compressor acoustical enclosure
Soundproofing insulation characteristics: 30 mm thick Fiberform (polyester fibres).
Sound power reduction: -2 dB(A).

2315 - Noise Reducer
Soundproofing insulation characteristics: 30 mm thick Fiberform (polyester fibres).
Fan speed reduction.
Sound power reduction: -7 dB(A).

4864 - EV - VPF (plant DP trans excl)
4865 - EV - VPF (plant DP trans incl)
4866 - EV - VPF multi-unit system
With these accessories, the minimum leaving water temperature admitted is 5°C.

4867 - EV - VPF.D
4868 - EV - VPF.D multi-unit system
With these accessories, the minimum leaving water temperature admitted is 5°C.

C926108911 - KIT remote touch screen 7”
The following electrical components are to be supplied by the customer:
- 24Vac or 24Vdc power supply for Imax=1A
- Serial cable 3x1 mm2 shielded and twisted, max length 500m total.

The remote keyboard can control up to 8 units (of which up to 6 with the +2P module) with the same software version.

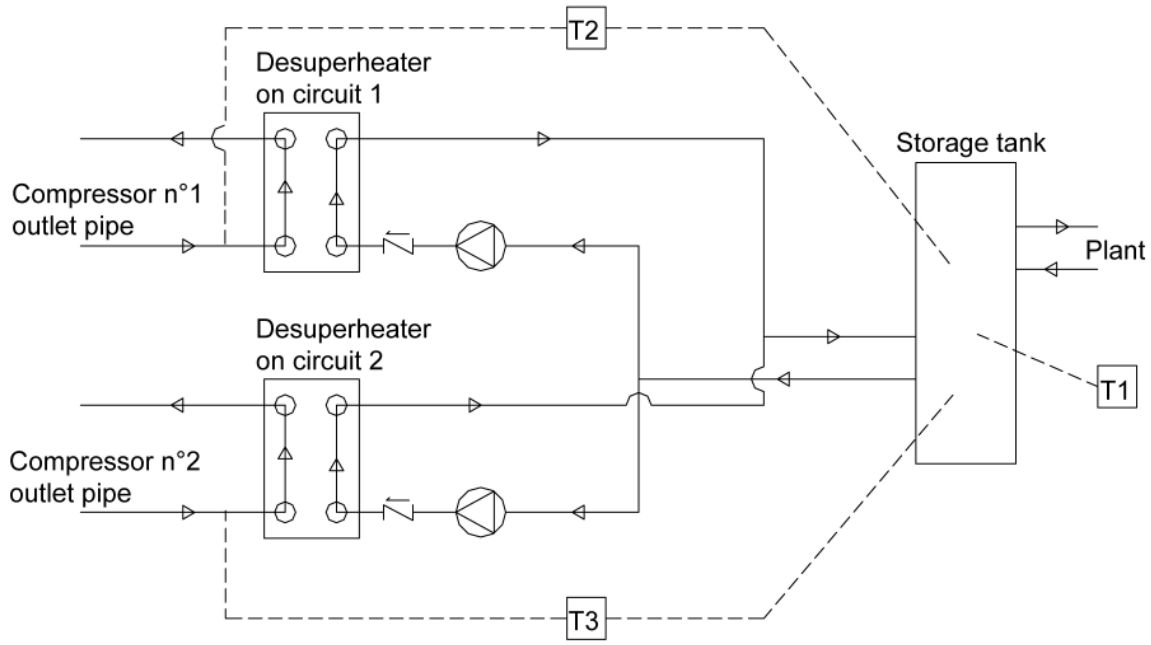
OPTIONS

C926108913 - KIT remote touch screen 13”
The following electrical components are to be supplied by the customer:
- 24Vdc power supply for Imax=2A
- Serial cable 3x1 mm2 shielded and twisted, max length 500m total.

The remote keyboard can control up to 8 units (of which up to 6 with the +2P module) with the same software version.

3371 - D - Relay 1 pump (ON/OFF)
The operating diagram of the device is provided below.

Figure 1 - Operating diagram of the “partial heat recovery control” device for a unit with two refrigerant circuits.



Note: the thermostats T1, T2 and T3 are supplied cabled. It is the customer’s responsibility to place the temperature probes in the storage.

Chiller Plant Control with Active Optimization System

ClimaPRO DCO

ClimaPRO DCO represents the state-of-the-art platform for chiller plant management and control.
ClimaPRO ensures to actively optimize the entire chiller plant by managing and adjusting each component directly involved in the production and the distribution of the heating and the cooling energies, therefore involving chillers and heat pumps, pumping groups as well as the source-side devices like, for example, the cooling towers.

In particular, ClimaPRO measures in real-time all the operating variables from the field, for each individual device and each of the main system branche, by using serial communication lines as well as dedicated analogue signals.

The acquired data are then compared with the design data of each single unit at any different working conditions, thus allowing to implement control strategies based on dynamic algorithms which take into account the real operating conditions.

On the basis of these values, an advanced diagnostic module also allows to assess the level of efficiency for each individual unit, translating data into easy-to-read information in order to simplify and optimize the maintenance activities.

The “Chart Builder” software module allows to display the trends of the main operating variables. The “Reporting” module allows to send reports to selected users, including data and system’s status of the main devices as well as to perform calculation of the energy indexes for each single unit and for the entire chiller plant.

The accessibility to ClimaPRO DCO is ensured by an integrated web server that makes it visible from any computer equipped with a web browser, either locally or remotely.

4.1 GENERAL TECHNICAL DATA FR HFO-Z /A

[SI System]

FR HFO-Z /A			1502	1702	1802	1922	2202	2602	2702	2722	3602	4202
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1)	**kW**	**238**	**270**	**293**	**340**	**377**	**415**	**483**	**533**	**632**	**727**
Total power input	(1)	kW	74,0	85,0	92,0	104	118	132	153	168	199	229
EER	(1)	kW/kW	3,21	3,17	3,19	3,27	3,18	3,15	3,17	3,18	3,17	3,17
ESEER	(1)	kW/kW	4,31	4,27	4,34	4,25	4,27	4,36	4,30	4,34	4,31	4,32
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1)(2)	**kW**	**237**	**269**	**292**	**339**	**376**	**413**	**482**	**532**	**630**	**724**
EER	(1)(2)	kW/kW	3,17	3,13	3,16	3,23	3,14	3,11	3,13	3,14	3,12	3,12
ESEER	(1)(2)	kW/kW	4,14	4,12	4,21	4,12	4,12	4,18	4,17	4,18	4,13	4,13
Cooling energy class			A	A	A	A	A	A	A	A	A	A
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1)	l/s	11,36	12,90	14,02	16,24	18,04	19,84	23,12	25,51	30,21	34,77
Pressure drop	(1)	kPa	33,0	31,4	20,7	27,8	34,3	41,5	29,7	36,2	44,6	47,0
REFRIGERANT CIRCUIT												
Compressors nr.		N°	2	2	2	2	2	2	2	2	2	2
Number of capacity steps		N°	0	0	0	0	0	0	0	0	0	0
No. Circuits		N°	2	2	2	2	2	2	2	2	2	2
Regulation			STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS
Min. capacity step		%	20	20	20	20	20	20	20	20	20	20
Refrigerant			HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze
Refrigerant charge		kg	66,0	66,0	68,0	71,0	71,0	74,0	76,0	76,0	121	129
Oil charge		kg	30,0	30,0	30,0	30,0	44,0	38,0	38,0	38,0	60,0	60,0
Rc (ASHRAE)	(3)	kg/kW	0,28	0,25	0,23	0,21	0,19	0,18	0,16	0,14	0,19	0,18
FANS												
Fans number		N°	5	5	5	6	6	7	8	8	10	12
Air flow		m³/s	26,58	26,58	26,58	31,90	31,90	37,22	42,53	42,53	53,17	63,80
Fans power input		kW	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90
NOISE LEVEL												
Sound Pressure	(4)	dB(A)	66	67	67	68	68	68	68	70	69	70
Sound power level in cooling	(5)(6)	dB(A)	98	99	99	100	100	100	100	102	102	103
SIZE AND WEIGHT												
A	(7)	mm	4000	4000	4000	4000	4000	5250	5250	5250	6500	7750
B	(7)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
H	(7)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(7)	kg	3640	3665	3740	3980	4610	5060	5120	5120	6760	7535

Notes:
1 Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.
2 Values in compliance with EN14511-3:2013.
3 Rated in accordance with AHRI Standard 550/590 (2011 with addendum 1).
4 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.
5 Sound power on the basis of measurements made in compliance with ISO 9614.
6 Sound power level in cooling, outdoors.
7 Unit in standard configuration/execution, without optional accessories.
- Not available
Certified data in EUROVENT

GENERAL TECHNICAL DATA — FR HFO-Z /A

[SI System]

FR HFO-Z /A			4802	4822	6002	6022	6603	7203	7223	7823
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1)	**kW**	**840**	**900**	**984**	**1065**	**1152**	**1271**	**1384**	**1452**
Total power input	(1)	kW	269	280	311	335	363	405	434	461
EER	(1)	kW/kW	3,13	3,22	3,16	3,18	3,17	3,14	3,19	3,15
ESEER	(1)	kW/kW	4,31	4,30	4,36	4,39	4,33	4,34	4,36	4,37
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2)	**kW**	**838**	**897**	**981**	**1062**	**1149**	**1267**	**1379**	**1447**
EER	(1)(2)	kW/kW	3,10	3,18	3,12	3,14	3,13	3,10	3,14	3,11
ESEER	(1)(2)	kW/kW	4,19	4,13	4,20	4,22	4,18	4,19	4,19	4,19
Cooling energy class			A	A	A	A	A	A	A	A
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1)	l/s	40,19	43,05	47,05	50,95	55,11	60,78	66,17	69,44
Pressure drop	(1)	kPa	30,6	45,4	41,9	46,1	40,5	40,2	47,7	52,5
REFRIGERANT CIRCUIT										
Compressors nr.		N°	2	2	2	2	3	3	3	3
Number of capacity steps		N°	0	0	0	0	0	0	0	0
No. Circuits		N°	2	2	2	2	3	3	3	3
Regulation			STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS
Min. capacity step		%	20	20	20	20	13	13	13	13
Refrigerant			HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze
Refrigerant charge		kg	133	152	167	167	209	218	228	247
Oil charge		kg	60,0	60,0	64,0	64,0	90,0	90,0	90,0	92,0
Rc (ASHRAE)	(3)	kg/kW	0,16	0,17	0,17	0,16	0,18	0,17	0,17	0,17
FANS										
Fans number		N°	12	14	16	16	18	18	19	20
Air flow		m³/s	63,80	74,43	85,07	85,07	95,70	95,70	101,01	106,33
Fans power input		kW	1,90	1,90	1,90	1,90	1,90	1,90	1,90	1,90
NOISE LEVEL										
Sound Pressure	(4)	dB(A)	71	71	73	73	73	73	73	73
Sound power level in cooling	(5)(6)	dB(A)	104	104	106	106	106	106	106	106
SIZE AND WEIGHT										
A	(7)	mm	7750	9000	10400	10400	11650	11650	12900	12900
B	(7)	mm	2260	2260	2260	2260	2260	2260	2260	2260
H	(7)	mm	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(7)	kg	7820	8145	9040	9044	11932	11950	12600	12750

Notes:
1 Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.
2 Values in compliance with EN14511-3:2013.
3 Rated in accordance with AHRI Standard 550/590 (2011 with addendum 1).
4 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.
5 Sound power on the basis of measurements made in compliance with ISO 9614.
6 Sound power level in cooling, outdoors.
7 Unit in standard configuration/execution, without optional accessories.
- Not available
Certified data in EUROVENT

GENERAL TECHNICAL DATA — FR HFO-Z /SL-A

[SI System]

FR HFO-Z /SL-A			1502	1702	1802	1922	2202	2602	2702	2722	3602	4202
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1)	**kW**	**235**	**266**	**289**	**337**	**372**	**415**	**477**	**528**	**623**	**718**
Total power input	(1)	kW	72,7	84,1	91,3	103	118	129	152	168	198	228
EER	(1)	kW/kW	3,23	3,17	3,17	3,26	3,15	3,21	3,14	3,14	3,14	3,14
ESEER	(1)	kW/kW	4,33	4,29	4,34	4,28	4,27	4,40	4,31	4,36	4,31	4,33
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1)(2)	**kW**	**234**	**265**	**288**	**336**	**370**	**413**	**475**	**527**	**621**	**715**
EER	(1)(2)	kW/kW	3,18	3,13	3,14	3,23	3,11	3,17	3,11	3,10	3,10	3,10
ESEER	(1)(2)	kW/kW	4,17	4,14	4,24	4,15	4,13	4,22	4,18	4,20	4,14	4,15
Cooling energy class			A	A	A	A	A	A	A	A	A	A
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1)	l/s	11,22	12,73	13,82	16,11	17,77	19,83	22,79	25,25	29,78	34,33
Pressure drop	(1)	kPa	32,2	30,6	20,1	27,4	33,3	41,5	28,9	35,5	43,3	45,8
REFRIGERANT CIRCUIT												
Compressors nr.		N°	2	2	2	2	2	2	2	2	2	2
Number of capacity steps		N°	0	0	0	0	0	0	0	0	0	0
No. Circuits		N°	2	2	2	2	2	2	2	2	2	2
Regulation			STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS
Min. capacity step		%	20	20	20	20	20	20	20	20	20	20
Refrigerant			HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze
Refrigerant charge		kg	66,0	66,0	68,0	71,0	71,0	76,0	76,0	76,0	121	129
Oil charge		kg	30,0	30,0	30,0	30,0	44,0	38,0	38,0	38,0	60,0	60,0
Rc (ASHRAE)	(3)	kg/kW	0,28	0,25	0,24	0,21	0,19	0,19	0,16	0,15	0,20	0,18
FANS												
Fans number		N°	5	5	5	6	6	8	8	8	10	12
Air flow		m³/s	24,01	24,01	24,01	28,81	28,81	38,41	38,41	38,41	48,02	57,62
Fans power input		kW	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40
NOISE LEVEL												
Sound Pressure	(4)	dB(A)	55	55	55	56	57	57	57	58	58	59
Sound power level in cooling	(5)(6)	dB(A)	87	87	87	88	89	89	89	90	91	92
SIZE AND WEIGHT												
A	(7)	mm	4000	4000	4000	4000	4000	5250	5250	5250	6500	7750
B	(7)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
H	(7)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(7)	kg	3640	3665	3740	3980	4610	5050	5120	5120	6760	7535

Notes:
1 Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.
2 Values in compliance with EN14511-3:2013.
3 Rated in accordance with AHRI Standard 550/590 (2011 with addendum 1).
4 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.
5 Sound power on the basis of measurements made in compliance with ISO 9614.
6 Sound power level in cooling, outdoors.
7 Unit in standard configuration/execution, without optional accessories.
- Not available
Certified data in EUROVENT

GENERAL TECHNICAL DATA — FR HFO-Z /SL-A

[SI System]

FR HFO-Z /SL-A			4802	4822	6002	6022	6603	7203	7223	7823
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1)	**kW**	**831**	**892**	**971**	**1054**	**1137**	**1261**	**1379**	**1463**
Total power input	(1)	kW	258	280	310	335	363	400	431	467
EER	(1)	kW/kW	3,22	3,18	3,14	3,15	3,13	3,15	3,20	3,13
ESEER	(1)	kW/kW	4,31	4,31	4,36	4,41	4,33	4,37	4,42	4,42
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2)	**kW**	**829**	**889**	**968**	**1051**	**1134**	**1257**	**1375**	**1460**
EER	(1)(2)	kW/kW	3,18	3,14	3,10	3,10	3,10	3,11	3,16	3,11
ESEER	(1)(2)	kW/kW	4,16	4,15	4,21	4,23	4,19	4,22	4,24	4,29
Cooling energy class			A	A	A	A	A	A	A	A
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1)	l/s	39,74	42,66	46,44	50,42	54,36	60,32	65,92	69,95
Pressure drop	(1)	kPa	38,7	44,6	40,8	45,1	39,4	39,6	47,3	31,1
REFRIGERANT CIRCUIT										
Compressors nr.		N°	2	2	2	2	3	3	3	3
Number of capacity steps		N°	0	0	0	0	0	0	0	0
No. Circuits		N°	2	2	2	2	3	3	3	3
Regulation			STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS	STEPLESS
Min. capacity step		%	20	20	20	20	13	13	13	13
Refrigerant			HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze	HFO-1234ze
Refrigerant charge		kg	152	152	167	167	209	228	247	249
Oil charge		kg	60,0	60,0	64,0	64,0	90,0	90,0	90,0	92,0
Rc (ASHRAE)	(3)	kg/kW	0,18	0,17	0,17	0,16	0,19	0,18	0,18	0,17
FANS										
Fans number		N°	14	14	16	16	18	19	20	20
Air flow		m³/s	67,22	67,22	76,83	76,83	86,43	91,23	96,03	96,03
Fans power input		kW	1,40	1,40	1,40	1,40	1,40	1,40	1,40	1,40
NOISE LEVEL										
Sound Pressure	(4)	dB(A)	60	61	61	61	61	61	62	62
Sound power level in cooling	(5)(6)	dB(A)	93	94	94	94	94	94	95	95
SIZE AND WEIGHT										
A	(7)	mm	9000	9000	10400	10400	11650	12900	12900	12900
B	(7)	mm	2260	2260	2260	2260	2260	2260	2260	2260
H	(7)	mm	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(7)	kg	8100	8145	9040	9044	11932	12500	12700	12800

Notes:
1 Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.
2 Values in compliance with EN14511-3:2013.
3 Rated in accordance with AHRI Standard 550/590 (2011 with addendum 1).
4 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.
5 Sound power on the basis of measurements made in compliance with ISO 9614.
6 Sound power level in cooling, outdoors.
7 Unit in standard configuration/execution, without optional accessories.
- Not available
Certified data in EUROVENT

GENERAL TECHNICAL DATA

ENERGY EFFICIENCY

SEASONAL EFFICIENCY IN COOLING (Reg. EU 2016/2281)
Process Refrigeration at high temperature

FR HFO-Z /A			1502	1702	1802	1922	2202	2602	2702	2722	3602	4202	4802	4822	6002
Prated,c	(1)	kW	236,7	268,9	292,4	338,7	376,0	413,4	482,2	531,8	629,5	724,5	838,5	897,3	980,8
SEPR	(1) (2)	-	5,18	5,34	5,48	5,23	5,29	5,17	5,34	5,17	5,43	5,17	5,30	5,05	5,49
FR HFO-Z /A			**6022**	**6603**	**7203**	**7223**	**7823**								
Prated,c	(1)	kW	1062	1149	1267	1379	1447								
SEPR	(1) (2)	-	5,34	5,23	5,28	5,13	5,20								

FR HFO-Z /SL-A			1502	1702	1802	1922	2202	2602	2702	2722	3602	4202	4802	4822	6002
Prated,c	(1)	kW	233,9	265,4	288,4	336,0	370,5	413,2	475,4	526,6	620,7	715,4	828,6	889,2	968,1
SEPR	(1) (2)	-	5,31	5,45	5,59	5,37	5,35	5,27	5,42	5,27	5,49	5,25	5,37	5,14	5,56
FR HFO-Z /SL-A			**6022**	**6603**	**7203**	**7223**	**7823**								
Prated,c	(1)	kW	1051	1134	1257	1375	1460								
SEPR	(1) (2)	-	5,42	5,29	5,38	5,23	5,35								

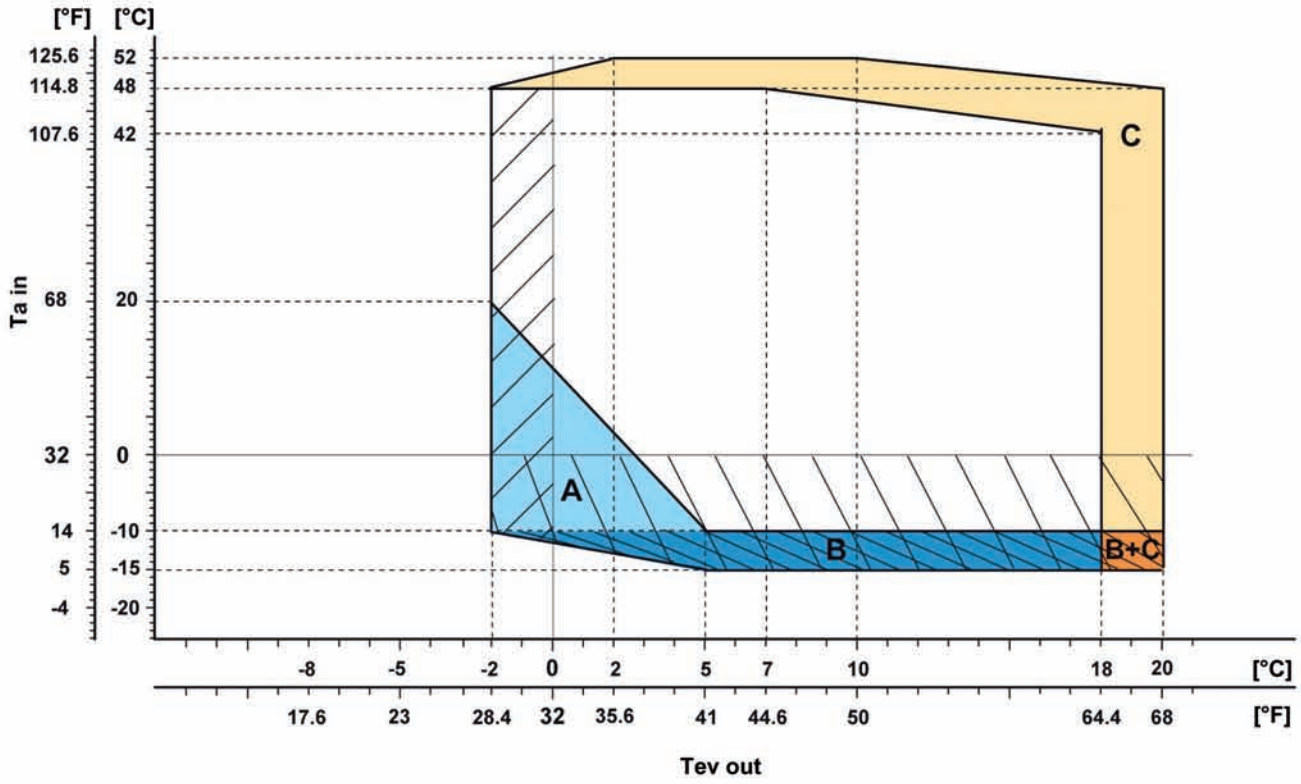
Notes:

(1) Seasonal energy efficiency of high temperature process cooling [REGULATION (EU) N. 2016/2281]
(2) Seasonal process cooling energy index

Certified data in EUROVENT

5.1 OPERATING LIMITS

FR HFO-Z /A 1502 - 7823
FR HFO-Z /SL-A 1502 - 7823



Ta in Air temperature
Tev out Evaporator leaving water temperature

Standard units

A — Required: EC fans (code 808)*

B — Required: EC fans (code 808)*
Low temperature device DBA (code 813)

C — Required: Kit HT (code 1955)

B+C — Required: EC fans (code 808)*
Low temperature device DBA (code 813)
Kit HT (code 1955)

Required: Antifreeze piping and pumps (code 2432) if hydronic kit is present

Required: Double insultaion on heat exchangers (code 2631) or Double insulation on heat exchangers, pipes and pumps (code 2633) if hydronic kit is present

Required: Negative fluid temperature (code 871)

The diagram shows the temperature limits of full load operation.
In case of higher outdoor air temperature, FR HFO-Z automatically partialized its resources to ensure uninterrupted operation.
Operating limits when working partialized (water */7°C - */44,6°F):
FR HFO-Z /A, FR HFO-Z /SL-A : 55°C - 131°F
FR HFO-Z + kit HT (alla versions): 57°C - 134,6°F

In case of outdoor air temperature higher than 53°C - 127,4°F, some additional cooling equipment for the electrical panel could be necessary. Please refer to our sales department for assessment and quotation.

Units with heat recovery: /D
For the units with heat recovery, the maximum outdoor temperature allowed are 1,5°C - 2,7°F lower than the ones of the corresponding model without heat recovery.

* EC fans are suitable to operate up to 46°C - 114,8°F of outdoor temperature. In case of higher temperatures, fans with oversized motors must be used. For the quotation of these components, please contact our sales department.

For the specific temperature limits of each model please refer to the selection software ElcaStudio.

SIZE
FR HFO-Z /A /1502
FR HFO-Z /A /1702
FR HFO-Z /A /1802
FR HFO-Z /A /1922
FR HFO-Z /A /2202
FR HFO-Z /A /2602
FR HFO-Z /A /2702
FR HFO-Z /A /2722
FR HFO-Z /A /3602
FR HFO-Z /A /4202
FR HFO-Z /A /4802
FR HFO-Z /A /4822
FR HFO-Z /A /6002
FR HFO-Z /A /6022
FR HFO-Z /A /6603
FR HFO-Z /A /7203
FR HFO-Z /A /7223
FR HFO-Z /A /7823
FR HFO-Z /SL-A /1502
FR HFO-Z /SL-A /1702
FR HFO-Z /SL-A /1802
FR HFO-Z /SL-A /1922
FR HFO-Z /SL-A /2202
FR HFO-Z /SL-A /2602
FR HFO-Z /SL-A /2702
FR HFO-Z /SL-A /2722
FR HFO-Z /SL-A /3602
FR HFO-Z /SL-A /4202
FR HFO-Z /SL-A /4802
FR HFO-Z /SL-A /4822
FR HFO-Z /SL-A /6002
FR HFO-Z /SL-A /6022
FR HFO-Z /SL-A /6603
FR HFO-Z /SL-A /7203
FR HFO-Z /SL-A /7223
FR HFO-Z /SL-A /7823

5.2 ETHYLENE GLYCOL MIXTURE

Ethylene glycol and water mixture, used as a heat-conveying fluid, cause a variation in unit performance. For correct data, use the factors indicated in the following tabel.

	Freezing point (°C)							
	0	-5	-10	-15	-20	-25	-30	-35
	Ethylene glycol percentage by weight							
	0%	12%	20%	30%	35%	40%	45%	50%
cPf	1	0,985	0,98	0,974	0,97	0,965	0,964	0,96
cQ	1	1,02	1,04	1,075	1,11	1,14	1,17	1,2
cdp	1	1,07	1,11	1,18	1,22	1,24	1,27	1,3

cPf: cooling power correction factor
cQ: flow correction factor
cdp: pressure drop correction factor

For data concerning other kind of anti-freeze solutions (e,g, propylene glycol) please contact our Sale Department.

5.3 FOULING FACTORS

Performances are based on clean condition of tubes (fouling factor = 1). For different fouling values, performance should be adjusted using the correction factors shown in the following table.

SERIES	FOULING FACTORS	EVAPORATOR			CONDENSER/RECOVERY			DESUPERHEATER
	ff (m² °CW)	F1	FK1	KE [°C]	F2	FK2	KC [°C]	R3
VARIOUS	0	1,000	1,000	0,0	1,000	1,000	0,0	1,000
VARIOUS	$1{,}80 \times 10^{-5}$	1,000	1,000	0,0	1,000	1,000	0,0	1,000
VARIOUS	$4{,}40 \times 10^{-5}$	1,000	1,000	0,0	0,990	1,030	1,0	0,990
VARIOUS	$8{,}80 \times 10^{-5}$	0,960	0,990	0,7	0,980	1,040	1,5	0,980
VARIOUS	$13{,}20 \times 10^{-5}$	0,944	0,985	1,0	0,964	1,050	2,3	0,964
VARIOUS	$17{,}20 \times 10^{-5}$	0,930	0,980	1,5	0,950	1,060	3,0	0,950

ff: fouling factors
F1 - F2: potential correction factors
FK1 - FK2: compressor power input correction factors
R3: capacity correction factors
KE: minimum evaporator outlet temperature increase
KC: maximum condenser outlet temperature decrease

6.1 HYDRAULIC DATA

[SI System]

Water flow and pressure drop

Water flow in the plant (side) exchanger is given by:
Q=P/(4,186 x Dt)
Q: water flow (l/s)
Dt: difference between inlet and outlet water temp. (°C)
P: heat exchanger capacity (kW)

Pressure drop is given by:
Dp= K x (3,6 x Q)^2/1000
Q: water flow (l/s)
Dp: pressure drop (kPa)
K: unit size ratio

SIZE	Power supply V/ph/Hz	HEAT EXCHANGER USER SIDE				
		K	Q min l/s	Q max l/s	C.A.S. l	C.a. min l
FR HFO-Z /A /1502	400/3/50	19,7	7,22	16,67	85,0	800
FR HFO-Z /A /1702	400/3/50	14,6	8,33	19,44	80,0	900
FR HFO-Z /A /1802	400/3/50	8,14	9,17	26,94	116	1000
FR HFO-Z /A /1922	400/3/50	8,14	9,17	26,94	116	1200
FR HFO-Z /A /2202	400/3/50	8,14	9,17	26,94	116	1300
FR HFO-Z /A /2602	400/3/50	8,14	9,17	26,94	116	1500
FR HFO-Z /A /2702	400/3/50	4,29	15,83	44,44	133	1700
FR HFO-Z /A /2722	400/3/50	4,29	15,83	44,44	133	1900
FR HFO-Z /A /3602	400/3/50	3,77	15,83	46,94	124	2200
FR HFO-Z /A /4202	400/3/50	3,00	17,50	50,28	230	2500
FR HFO-Z /A /4802	400/3/50	1,46	25,00	63,89	275	2900
FR HFO-Z /A /4822	400/3/50	1,89	19,17	56,11	210	3200
FR HFO-Z /A /6002	400/3/50	1,46	25,00	63,89	275	3400
FR HFO-Z /A /6022	400/3/50	1,37	25,00	66,94	265	3700
FR HFO-Z /A /6603	400/3/50	1,03	31,11	100,83	310	4000
FR HFO-Z /A /7203	400/3/50	0,84	41,67	97,22	550	4400
FR HFO-Z /A /7223	400/3/50	0,84	41,67	97,22	550	4800
FR HFO-Z /A /7823	400/3/50	0,84	41,67	97,22	550	5100
FR HFO-Z /SL-A /1502	400/3/50	19,7	7,22	16,67	85,0	800
FR HFO-Z /SL-A /1702	400/3/50	14,6	8,33	19,44	80,0	900
FR HFO-Z /SL-A /1802	400/3/50	8,14	9,17	26,94	116	1000
FR HFO-Z /SL-A /1922	400/3/50	8,14	9,17	26,94	116	1200
FR HFO-Z /SL-A /2202	400/3/50	8,14	9,17	26,94	116	1300
FR HFO-Z /SL-A /2602	400/3/50	8,14	9,17	26,94	116	1500
FR HFO-Z /SL-A /2702	400/3/50	4,29	15,83	44,44	133	1700
FR HFO-Z /SL-A /2722	400/3/50	4,29	15,83	44,44	133	1900
FR HFO-Z /SL-A /3602	400/3/50	3,77	15,83	46,94	124	2200
FR HFO-Z /SL-A /4202	400/3/50	3,00	17,50	50,28	230	2500
FR HFO-Z /SL-A /4802	400/3/50	1,89	19,17	56,11	210	2900
FR HFO-Z /SL-A /4822	400/3/50	1,89	19,17	56,11	210	3200
FR HFO-Z /SL-A /6002	400/3/50	1,46	25,00	63,89	275	3400
FR HFO-Z /SL-A /6022	400/3/50	1,37	25,00	66,94	265	3700
FR HFO-Z /SL-A /6603	400/3/50	1,03	31,11	100,83	310	4000
FR HFO-Z /SL-A /7203	400/3/50	0,84	41,67	97,22	550	4400
FR HFO-Z /SL-A /7223	400/3/50	0,84	41,67	97,22	550	4800
FR HFO-Z /SL-A /7823	400/3/50	0,49	50,00	105,56	500	5100

Q min: minimum water flow admitted to the heat exchanger
Q max: maximum water flow admitted to the heat exchanger
C.a. min: minimum water content admitted in the plant
C.A.S.: Exchanger water content

7.1 ELECTRICAL DATA FR HFO-Z /A

[SI System]

SIZE	Power supply V/ph/Hz	Maximum values								
		Compressor				Fans (1)		Total (1)(2)		
		n	F.L.I. [kW]	F.L.A. [A]	L.R.A. [A]	F.L.I. [kW]	F.L.A. [A]	F.L.I. [kW]	F.L.A. [A]	S.A. [A]
1502	400/3/50	2	2x52	2x88	2x290	2,00	4	115	194	364
1702	400/3/50	2	2x61	2x101	2x350	2,00	4	132	222	428
1802	400/3/50	2	1x61+1x68	1x101+1x111	1x350+1x423	2,00	4	139	231	501
1922	400/3/50	2	2x68	2x111	2x423	2,00	4	148	244	510
2202	400/3/50	2	2x83	2x138	2x267	2,00	4	177	298	372
2602	400/3/50	2	2x94	2x157	2x314	2,00	4	202	340	436
2702	400/3/50	2	2x105	2x175	2x341	2,00	4	226	380	475
2722	400/3/50	2	2x105	2x175	2x341	2,00	4	226	380	475
3602	400/3/50	2	2x132	2x212	2x465	2,00	4	284	462	639
4202	400/3/50	2	2x154	2x254	2x586	2,00	4	332	554	795
4802	400/3/50	2	2x172	2x282	2x650	2,00	4	368	610	877
4822	400/3/50	2	2x172	2x282	2x650	2,00	4	372	617	884
6002	400/3/50	2	2x205	2x339	2x917	2,00	4	442	739	1201
6022	400/3/50	2	2x205	2x339	2x917	2,00	4	442	739	1201
6603	400/3/50	3	1x172+2x154	1x282+2x254	1x650+2x586	2,00	4	516	858	1467
7203	400/3/50	3	3x172	3x282	3x650	2,00	4	552	914	1549
7223	400/3/50	3	3x172	3x282	3x650	2,00	4	554	918	1553
7823	400/3/50	3	2x172+1x205	2x282+1x339	2x650+1x917	2,00	4	589	979	1824

F.L.I.: Full load power
F.L.A.: Full load current
L.R.A.: Locked rotor amperes for single compressor
S.A.: Inrush current

(1) Values calculated referring to the version with the maximum number of fans working at the max absorbed current
(1)(2) Safety values to be considered when cabling the unit for power supply and line-protections

Data valid for standard units without any additional option.

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Voltage tolerance: 10%
Maximum voltage unbalance: 3%

Give the typical operating conditions of units designed for outdoor installation, which can be associated (according to reference document IEC 60721) to the following classes:
- climatic conditions class 4K4H: air temperature range from -20 up to 55°C (*), relative humidity range from 4 up to 100%, with possible precipitations, at air pressure from 70 and 106 kPa and a maximum solar radiation of 1120 W/m2
- special climatic conditions negligible
- biological conditions class 4B1 and 4C2: locations in a generic urban area
- mechanically active substances class 4S2: locations in areas with sand or dust representative of urban areas
- mechanical conditions class 4M1: locations protected from significant vibrations or shocks

The required protection level for safe operation, according to reference document IEC 60529, is IP43XW (protection against access, to the most critical unit's parts, of external devices with diameter larger than 1 mm and rain).
The unit can be considered IP44XW protected, i.e. protected against access of external devices (with diameter larger than 1 mm) and water in general.

(*) for the unit's operating limits, see "selection limits" section

ELECTRICAL DATA

FR HFO-Z /SL-A

[SI System]

SIZE	Power supply V/ph/Hz	Maximum values								
		Compressor				Fans (1)		Total (1)(2)		
		n	F.L.I. [kW]	F.L.A. [A]	L.R.A. [A]	F.L.I. [kW]	F.L.A. [A]	F.L.I. [kW]	F.L.A. [A]	S.A. [A]
1502	400/3/50	2	2x52	2x88	2x290	2,00	4	115	194	364
1702	400/3/50	2	2x61	2x101	2x350	2,00	4	132	222	428
1802	400/3/50	2	1x61+1x68	1x101+1x111	1x350+1x423	2,00	4	139	231	501
1922	400/3/50	2	2x68	2x111	2x423	2,00	4	148	244	510
2202	400/3/50	2	2x83	2x138	2x267	2,00	4	177	298	372
2602	400/3/50	2	2x94	2x157	2x314	2,00	4	204	344	440
2702	400/3/50	2	2x105	2x175	2x341	2,00	4	226	380	475
2722	400/3/50	2	2x105	2x175	2x341	2,00	4	226	380	475
3602	400/3/50	2	2x132	2x212	2x465	2,00	4	284	462	639
4202	400/3/50	2	2x154	2x254	2x586	2,00	4	332	554	795
4802	400/3/50	2	2x172	2x282	2x650	2,00	4	372	617	884
4822	400/3/50	2	2x172	2x282	2x650	2,00	4	372	617	884
6002	400/3/50	2	2x205	2x339	2x917	2,00	4	442	739	1201
6022	400/3/50	2	2x205	2x339	2x917	2,00	4	442	739	1201
6603	400/3/50	3	1x172+2x154	1x282+2x254	1x650+2x586	2,00	4	516	858	1467
7203	400/3/50	3	3x172	3x282	3x650	2,00	4	554	918	1553
7223	400/3/50	3	3x172	3x282	3x650	2,00	4	556	922	1557
7823	400/3/50	3	2x172+1x205	2x282+1x339	2x650+1x917	2,00	4	589	979	1824

F.L.I.: Full load power
F.L.A.: Full load current
L.R.A.: Locked rotor amperes for single compressor
S.A.: Inrush current

(1) Values calculated referring to the version with the maximum number of fans working at the max absorbed current
(1)(2) Safety values to be considered when cabling the unit for power supply and line-protections

Data valid for standard units without any additional option.

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Voltage tolerance: 10%
Maximum voltage unbalance: 3%

Give the typical operating conditions of units designed for outdoor installation, which can be associated (according to reference document IEC 60721) to the following classes:
- climatic conditions class 4K4H: air temperature range from -20 up to 55°C (*), relative humidity range from 4 up to 100%, with possible precipitations, at air pressure from 70 and 106 kPa and a maximum solar radiation of 1120 W/m2
- special climatic conditions negligible
- biological conditions class 4B1 and 4C2: locations in a generic urban area
- mechanically active substances class 4S2: locations in areas with sand or dust representative of urban areas
- mechanical conditions class 4M1: locations protected from significant vibrations or shocks

The required protection level for safe operation, according to reference document IEC 60529, is IP43XW (protection against access, to the most critical unit's parts, of external devices with diameter larger than 1 mm and rain).
The unit can be considered IP44XW protected, i.e. protected against access of external devices (with diameter larger than 1 mm) and water in general.

(*) for the unit's operating limits, see "selection limits" section

ELECTRICAL DATA

MAXIMUM CABLES/BARS SECTION CONNECTED TO MAIN SWITCH AND SHORT TIME CURRENT

Unit size	Version	Main switch type (category AC-23A/B)	Cable section	Bar dimensions	Maximum back-up fuse rating	ICW (0,25s) Short time current rms
			∅ [mm²]	□ [mm]	[A]	[kA]
1502	A	VC3P 3x400A	240	2 x 25 x 5	400	25
	SL-A					
1702	A					
	SL-A					
1802	A					
	SL-A					
1922	A					
	SL-A					
2202	A					
	SL-A					
2602	A					
	SL-A	VC4P 3x630A	2 x 185	2 x 32 x 6	630	
2702	A					
	SL-A					
2722	A					
	SL-A					
3602	A					
	SL-A					
4202	A	3x800A	min 2 x 240 max 2 x 300	min 2 x 40 x 5 max 2 x 63 x 5	800	
	SL-A					
4802	A					
	SL-A					
4822	A					
	SL-A					
6002	A	3x1000A	min 2 x 240 max 4 x 185	min 2 x 50 x 5 max 2 x 63 x 5	1000	
	SL-A					
6022	A					
	SL-A					
6603	A					
	SL-A					
7203	A	3x1250A	4 x 185	min 2 x 60 x 5 max 2 x 63 x 5	1250	27
	SL-A					
7223	A					
	SL-A					
7823	A					
	SL-A					

Electrical data valid for standard units without any additional option

Voltage tolerance: 10%
Maximum voltage unbalance: 3%

8.1 FULL LOAD SOUND LEVEL FR HFO-Z /A

SOUND POWER									
SIZE	Octave band [Hz]								Total sound level dB(A)
	63	125	250	500	1000	2000	4000	8000	
	Sound power level dB								
1502	89	96	97	96	94	88	81	71	**98**
1702	90	97	98	97	95	89	82	72	**99**
1802	90	97	98	97	95	89	82	72	**99**
1922	91	98	99	98	96	90	83	73	**100**
2202	91	98	99	98	96	90	83	73	**100**
2602	91	98	99	98	96	90	83	73	**100**
2702	91	98	99	98	96	90	83	73	**100**
2722	93	100	101	100	98	92	85	75	**102**
3602	93	100	101	100	98	92	85	75	**102**
4202	94	101	102	101	99	93	86	76	**103**
4802	95	102	103	102	100	94	87	77	**104**
4822	95	102	103	102	100	94	87	77	**104**
6002	97	104	105	104	102	96	89	78	**106**
6022	97	104	105	104	102	96	89	78	**106**
6603	97	104	105	104	102	96	89	78	**106**
7203	97	104	105	104	102	96	89	78	**106**
7223	97	104	105	104	102	96	89	78	**106**
7823	97	104	105	104	102	96	89	78	**106**

Working conditions

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Sound power on the basis of measurements made in compliance with ISO 9614.

Such certification refers specifically to the sound Power Level in dB(A). This is therefore the only acoustic data to be considered as binding.

Sound power level in cooling, outdoors.

SOUND PRESSURE LEVEL									
SIZE	Octave band [Hz]								Total sound level dB(A)
	63	125	250	500	1000	2000	4000	8000	
	Sound pressure level dB								
1502	57	64	65	64	62	56	49	39	**66**
1702	58	65	66	65	63	57	50	40	**67**
1802	58	65	66	65	63	57	50	40	**67**
1922	59	66	67	66	64	58	51	41	**68**
2202	59	66	67	66	64	58	51	41	**68**
2602	59	66	67	66	64	58	51	41	**68**
2702	59	66	67	66	64	58	51	41	**68**
2722	61	68	69	68	66	60	53	43	**70**
3602	60	67	68	67	65	59	52	42	**69**
4202	61	68	69	68	66	60	53	43	**70**
4802	62	69	70	69	67	61	54	44	**71**
4822	62	69	70	69	67	61	54	44	**71**
6002	64	71	72	71	69	63	56	45	**73**
6022	64	71	72	71	69	63	56	45	**73**
6603	64	71	72	71	69	63	56	45	**73**
7203	64	71	72	71	69	63	56	45	**73**
7223	64	71	72	71	69	63	56	45	**73**
7823	64	71	72	71	69	63	56	45	**73**

Working conditions

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

FULL LOAD SOUND LEVEL

FR HFO-Z /SL-A

SOUND POWER									
SIZE	Octave band [Hz]								Total sound level dB(A)
	63	125	250	500	1000	2000	4000	8000	
	Sound power level dB								
1502	79	77	80	84	85	76	64	57	**87**
1702	79	77	80	84	85	76	64	57	**87**
1802	79	77	80	84	85	76	64	57	**87**
1922	80	78	81	85	86	77	65	58	**88**
2202	81	79	82	86	87	78	66	59	**89**
2602	81	79	82	86	87	78	66	59	**89**
2702	81	79	82	86	87	78	66	59	**89**
2722	82	81	85	87	88	76	66	58	**90**
3602	84	83	86	88	89	77	67	59	**91**
4202	85	84	87	89	90	78	68	60	**92**
4802	86	85	88	90	91	79	69	61	**93**
4822	86	85	89	92	92	79	69	61	**94**
6002	86	85	89	92	92	79	69	61	**94**
6022	86	85	89	92	92	79	69	61	**94**
6603	86	85	89	92	92	79	69	61	**94**
7203	86	85	89	92	92	79	69	61	**94**
7223	88	87	90	93	93	80	70	62	**95**
7823	88	87	90	93	93	80	70	62	**95**

Working conditions

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Sound power on the basis of measurements made in compliance with ISO 9614.

Such certification refers specifically to the sound Power Level in dB(A). This is therefore the only acoustic data to be considered as binding.

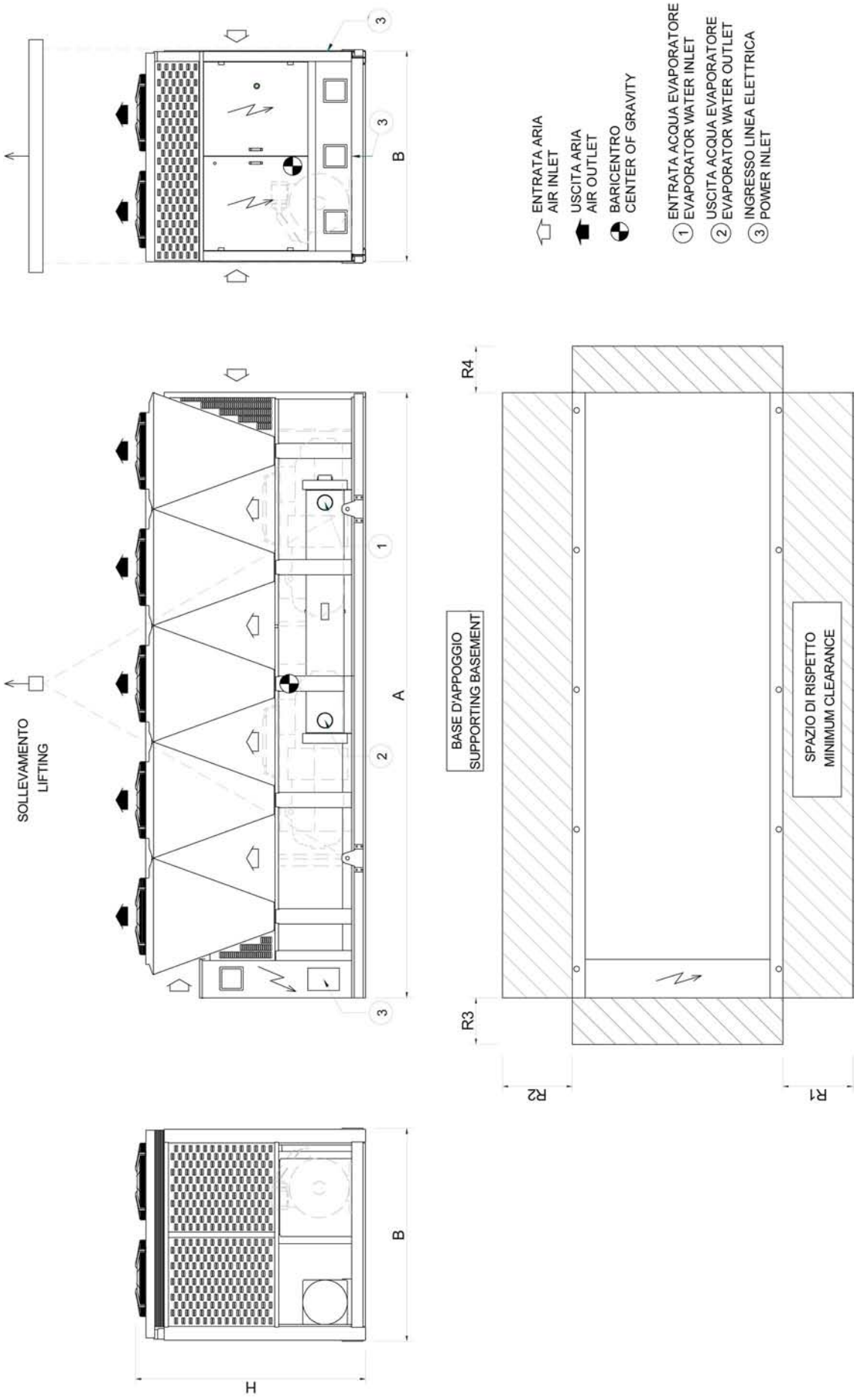
Sound power level in cooling, outdoors.

SOUND PRESSURE LEVEL									
SIZE	Octave band [Hz]								Total sound level dB(A)
	63	125	250	500	1000	2000	4000	8000	
	Sound pressure level dB								
1502	47	45	48	52	53	44	32	25	**55**
1702	47	45	48	52	53	44	32	25	**55**
1802	47	45	48	52	53	44	32	25	**55**
1922	48	46	49	53	54	45	33	26	**56**
2202	49	47	50	54	55	46	34	27	**57**
2602	49	47	50	54	55	46	34	27	**57**
2702	49	47	50	54	55	46	34	27	**57**
2722	50	49	53	55	56	44	34	26	**58**
3602	51	50	53	55	56	44	34	26	**58**
4202	52	51	54	56	57	45	35	27	**59**
4802	53	52	55	57	58	46	36	28	**60**
4822	53	52	56	59	59	46	36	28	**61**
6002	53	52	56	59	59	46	36	28	**61**
6022	53	52	56	59	59	46	36	28	**61**
6603	53	52	56	59	59	46	36	28	**61**
7203	53	52	56	59	59	46	36	28	**61**
7223	55	54	57	60	60	47	37	29	**62**
7823	55	54	57	60	60	47	37	29	**62**

Working conditions

Plant (side) cooling exchanger water (in/out) 12,0°C/7,0°C; Source (side) heat exchanger air (in) 35,0°C.

Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.



REMARKS:For installation purposes, please refer to the documentation sent after the purchase-contract. This technical data should be considered as indicative. Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A. may modify them at any moment. Data valid for standard units without any additional option.

DIMENSIONAL DRAWINGS

FR HFO-Z 1502 - 7823

[SI System]

SIZE	DIMENSIONS AND WEIGHTS				CLEARANCE				HEAT EXCHANGER USER SIDE	
	A	B	H	WEIGHT	R1	R2	R3	R4	IN/OUT	
	[mm]	[mm]	[mm]	[kg]	[mm]	[mm]	[mm]	[mm]	TYPE	Ø
FR HFO-Z /A /1502	4000	2260	2500	3640	1500	2300	1500	1500	H	4"
FR HFO-Z /A /1702	4000	2260	2500	3665	1500	2300	1500	1500	H	4"
FR HFO-Z /A /1802	4000	2260	2500	3740	1500	2300	1500	1500	H	5"
FR HFO-Z /A /1922	4000	2260	2500	3980	1500	2300	1500	1500	H	5"
FR HFO-Z /A /2202	4000	2260	2500	4610	1500	2300	1500	1500	H	5"
FR HFO-Z /A /2602	5250	2260	2500	5060	1500	2300	1500	1500	H	5"
FR HFO-Z /A /2702	5250	2260	2500	5120	1500	2300	1500	1500	H	6"
FR HFO-Z /A /2722	5250	2260	2500	5120	1500	2300	1500	1500	H	6"
FR HFO-Z /A /3602	6500	2260	2500	6760	1500	2300	1500	1500	H	6"
FR HFO-Z /A /4202	7750	2260	2500	7535	1500	2300	1500	1500	H	6"
FR HFO-Z /A /4802	7750	2260	2500	7820	1500	2300	1500	1500	H	8"
FR HFO-Z /A /4822	9000	2260	2500	8145	1500	2300	1500	1500	H	6"
FR HFO-Z /A /6002	10400	2260	2500	9040	1500	2300	1500	1500	H	8"
FR HFO-Z /A /6022	10400	2260	2500	9044	1500	2300	1500	1500	H	8"
FR HFO-Z /A /6603	11650	2260	2500	11932	1500	2300	1500	1500	H	8"
FR HFO-Z /A /7203	11650	2260	2500	11950	1500	2300	1500	1500	H	8"
FR HFO-Z /A /7223	12900	2260	2500	12600	1500	2300	1500	1500	H	8"
FR HFO-Z /A /7823	12900	2260	2500	12750	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /1502	4000	2260	2500	3640	1500	2300	1500	1500	H	4"
FR HFO-Z /SL-A /1702	4000	2260	2500	3665	1500	2300	1500	1500	H	4"
FR HFO-Z /SL-A /1802	4000	2260	2500	3740	1500	2300	1500	1500	H	5"
FR HFO-Z /SL-A /1922	4000	2260	2500	3980	1500	2300	1500	1500	H	5"
FR HFO-Z /SL-A /2202	4000	2260	2500	4610	1500	2300	1500	1500	H	5"
FR HFO-Z /SL-A /2602	5250	2260	2500	5050	1500	2300	1500	1500	H	5"
FR HFO-Z /SL-A /2702	5250	2260	2500	5120	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /2722	5250	2260	2500	5120	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /3602	6500	2260	2500	6760	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /4202	7750	2260	2500	7535	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /4802	9000	2260	2500	8100	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /4822	9000	2260	2500	8145	1500	2300	1500	1500	H	6"
FR HFO-Z /SL-A /6002	10400	2260	2500	9040	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /6022	10400	2260	2500	9044	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /6603	11650	2260	2500	11932	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /7203	12900	2260	2500	12500	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /7223	12900	2260	2500	12700	1500	2300	1500	1500	H	8"
FR HFO-Z /SL-A /7823	12900	2260	2500	12800	1500	2300	1500	1500	H	8"

DIMENSIONAL DRAWINGS

LEGEND OF PIPE CONNECTIONS

TYPE = H
Grooved coupling with weld end counter-pipe user side

NOMINAL PIPE SIZE	PIPE OUTSIDE DIAMETER
ø inches	ø mm
¾	26,7
1	33,7
1 ¼	42,4
1 ½	48,3
2	60,3
2 ½	76,1
3	88,9
3 ½	101,6

NOMINAL PIPE SIZE	PIPE OUTSIDE DIAMETER
ø inches	ø mm
4	114,3
4 ½	127,0
5	139,7
6	168,3
8	219,1
10	273,0
12	323,9
14	355,6

UNI ISO 228/13
Pipe threads where pressure-tight joints are not made on the threads - Designation, dimensions and tolerances
Used terminology:
G: Pipe threads where pressure-tight joints are not made on the threads
A: Close tolerance class for external pipe threads where pressure-tight joints are not made on the threads
B: Wider tolerance class for external pipe threads where pressure-tight joints are not made on the threads
Internal threads: G letter followed by thread mark (only tolerance class)
External threads: G letter followed by thread mark and by A letter for A class external threads or by B letter for B class external threads.

UNI EN 10226-1
Pipe threads where pressure-tight joints are made on the threads - Designation, dimensions and tolerances
Used terminology:
Rp: Internal cylindrical threads where pressure-tight joints are made on the threads
Rc: Internal conical threads where pressure-tight joints are made on the threads
R: External conical threads where pressure-tight joints are made on the threads
Internal cylindrical threads: R letter followed by p letter
Internal conical threads: R letter followed by c letter
External conical threads: R letter

DESIGNATION	DESCRIPTION
UNI EN 10226-1 - Rp 1 1/2	Internal cylindrical threads where pressure-tight joints are made on the threads, defined by standard UNI ISO 7/1 Conventional ø 1 1/2”
UNI EN 10226-1 - Rp 2 1/2	Internal cylindrical threads where pressure-tight joints are made on the threads, defined by standard UNI ISO 7/1 Conventional ø 2 1/2”
UNI EN 10226-1 - Rp 3	Internal cylindrical threads where pressure-tight joints are made on the threads, defined by standard UNI ISO 7/1 Conventional ø 3”
UNI EN 10226-1 - R 3	External conical threads where pressure-tight joints are made on the threads, defined by standard UNI ISO 7/1 Conventional ø 3”
UNI ISO 228/1 - G 4 B	Internal cylindrical threads where pressure-tight joints are not made on the threads, defined by standard UNI ISO 228/1 Tolerance class B for external thread Conventional ø 4”
DN 80 PN 16	Flange Nominal Diameter: 80 mm Nominal Pressure: 16 bar

NOTE:
Conventional diameter value [in inches] identifies short thread designation, based upon the relative standard.
All relative values are defined by standards.
As example, here below some values:

	UNI EN 10226-1	UNI ISO 228/1
Conventional ø	1”	1”
Pitch	2.309 mm	2.309 mm
External ø	33.249 mm	33.249 mm
Core ø	30.291 mm	30.291 mm
Thread height	1.479 mm	1.479 mm

10.1 HYDRONIC MODULE
The units can be fitted with the following types hydronic module:

- Only terminals (ON/OFF or modulating)
The hydronic module allows to control the external pumps with the unit controller logic.
- Pumps (fixed or variable speed)
The hydronic module includes the pumps and the main water circuit components, thus optimizing hydraulic and electrical installation space, time and costs.

The complete list of the options available is present in the accessory section of the bulletin.

For the hydronic modules with only terminals, the factory-mounted components are:
- Terminals for external pumps control (only relays or relays + 0-10V signal)
- Differential pressure switch (on heat exchanger)
- Drain valve (on heat exchanger)

For the hydronic modules with pumps, the factory-mounted components are:
- 2 pumps, 2 or 4 poles, low or high head, fixed speed or variable speed (inverter)
- Pump suction and discharge valves
- One-way valve (Clapet type for in-line pumps)
- Purge valve
- Drain plug
- Differential pressure switch (on heat exchanger)
- Drain valve (on heat exchanger)

The pumps are controlled in duty/standby, with running hours equalization and changeover on device failure.
The electrical panel of the unit is protected with fuses and contactors with thermals cut-out.

Suction, volute and discharge of each pump and all the water pipes are covered with an insulation lining in closed-cell reticulated foam in PE of 15 mm.
The hydronic group is protected by a self-ventilated enclosure. In silenced units (/SL versions and units with Noise Reducer (code 2315)), the enclosure is acoustically insulated by a 30 mm thick lining of polyester fibers (Fiberform).
Note: the use of 2 pole pumps in super low noise units (/SL versions) increases the sound power by 1 dB(A).

The choice between in-line and end-suction pumps has been made keeping in consideration the best configuration in terms of dimensions and performances.

10.2 IN-LINE PUMPS
Low or high head pumps
Grundfos single-stage, close-coupled, volute twin-head pump with in-line suction and discharge ports. The pump housing and the impeller are made of cast iron, with optimized design to improve the efficiency. The twin-head pumps are designed with two parallel power heads. Each power head is fitted with a fan-cooled asynchronous motor of identical size. Motor and pump shafts are connected via a rigid two-part coupling. The pumps are of the top-pull-out design, i.e. you can remove the power head (motor, pump head and impeller) for maintenance or service while the pump housing remains in the pipework.
Pump housing and pump head are electrocoated to improve the corrosion resistance. The flanges have tappings for mounting of pressure gauges. The central part of the motor stool is provided with guards for protection against the shaft and coupling.
The shaft seal is in accordance with EN 12756. Pipework connection is via PN 16 DIN flanges (EN 1092-2 and ISO 7005-2).
The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.
Primary seal:
- Rotating seal ring material: Silicon carbide (SiC)
- Stationary seat material: Silicon carbide (SiC)
This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.
Secondary seal material: EPDM (ethylene-propylene rubber). EPDM has excellent resistance to hot water.
A circulation of liquid through the duct of the air vent screw ensures lubrication and cooling of the shaft seal.
The twin-head pumps are connected in parallel. A non-return flap valve in the common outlet port is opened by the flow of the pumped liquid and prevents backflow of liquid into the idle pump head. The pump housing is provided with a replaceable bronze neck ring to reduce the amount of liquid running from the discharge side of the impeller to the suction side.
The pumps are fitted with high efficiency motors classified as IE3 in accordance with IEC 60034-30. The fan-cooled motors are totally enclosed, with main dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. Insulation class F (IEC 85). These motors show high efficiency, thus minimizing the energy consumption. The motor can be drived via a variable frequency drive for variable speed operation.

10.3 END-SUCTION PUMPS
Low or high head pumps
Non-self-priming, single-stage, centrifugal volute end-suction pumps with axial inlet port, radial outlet port and horizontal shaft, designed according to ISO 5199 with dimensions and rated performance according to EN 733 (10 bar). Flanges are PN 16 with dimensions according to EN 1092-2.
The pump is close-coupled to a fan-cooled asynchronous motor. Pump housing and impeller are made of cast iron, while the wear ring is made of bronze. The back pull-out design enables removal of the motor, motor stool and impeller without disturbing the pump housing or pipework. Cast-iron parts have an epoxy-based coating made in a cathodic electro-deposition (CED) process.
The pump housing has both a priming and a drain hole closed by plugs.
The impeller is a closed impeller with double-curved blades with smooth surfaces. The impeller is statically balanced according to ISO 1940-1 class G6.3 and hydraulically balanced to compensate for axial thrust. Wear rings used in pump housing and for impeller are made of bronze.
Motor stool and pump cover are made of cast iron. Coupling guards are fitted to the motor stool. The pump cover is provided with a manual air vent screw for venting of the pump housing and the shaft seal chamber. An O-ring forms the seal between cover and pump housing.
The pump is fitted with an unbalanced rubber bellows seal with torque transmission across the spring and around the bellows. Due to the bellows, the seal does not wear the shaft, and the axial movement is not prevented by deposits on the shaft.
Primary seal:
- Rotating seal ring material: Silicon carbide (SiC)
- Stationary seat material: Silicon carbide (SiC)
This material pairing is used where higher corrosion resistance is

required. The high hardness of this material pairing offers good resistance against abrasive particles.
Secondary seal material: EPDM (ethylene-propylene rubber). EPDM has excellent resistance to hot water.
The pumps are fitted with high efficiency motors classified as IE3 in accordance with IEC 60034-30. The fan-cooled motors are totally enclosed, with main dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034. Insulation class F (IEC 85). These motors show high efficiency, thus minimizing the energy consumption. The motor can be drived via a variable frequency drive for variable speed operation.

10.4 VARIABLE FREQUENCY DRIVE
For pump speed control
Mitsubishi Electric frequency converters, with IP55 protection rating for rough environment. The drives, one for each pump, are cooled by built-in fans and installed with a dedicated enclosure.
The fast-response speed control combined with the advanced auto-tuning function ensures safe and accurate operation in any condition.
Optimum control of the excitation current maximizes motor efficiency for additional energy savings.
The drive features built-in EMC filter (EN 61800-3, 1st Environment, Category C2) and DC link choke to significantly reduce electromagnetic noise and current harmonic distortion THDi.

10.5 OTHER COMPONENTS
The following components are excluded from the hydronic kit supply, but their use is mandatory for the correct unit and system operation.
These components are available as accessories and supplied loose, it shall be the customer responsability to install them.
- Unit inlet water filter
- Unit outlet flow-switch

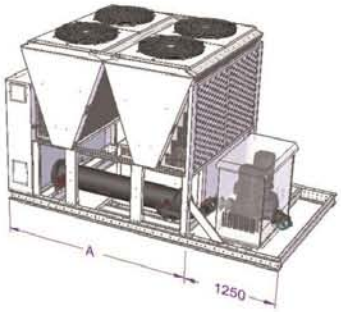
It is also recommended the use of the following components:
- Unit inlet and outlet pressure gauges
- Shut-off valves
- Flexible joints on piping

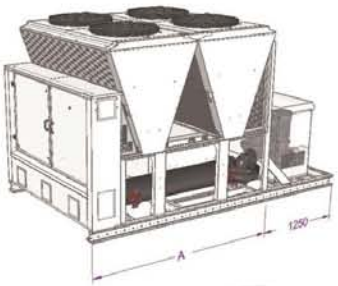
Possible configurations

PUMP GROUP	Versions	
	A	SL-A
EV - 2 PUMPS 4P LH (FIX SPEED) (4708)	x	x
EV - 2 PUMPS 4P HH (FIX SPEED) (4709)	x	x
EV - 2 PUMPS 2P LH (FIX SPEED) (4711)	x	x
EV - 2 PUMPS 2P HH (FIX SPEED) (4712)	x	x
EV - 2 PUMPS 4P LH (VAR SPEED) (4719)	x	x
EV - 2 PUMPS 4P HH (VAR SPEED) (4721)	x	x
EV - 2 PUMPS 2P LH (VAR SPEED) (4722)	x	x
EV - 2 PUMPS 2P HH (VAR SPEED) (4723)	x	x

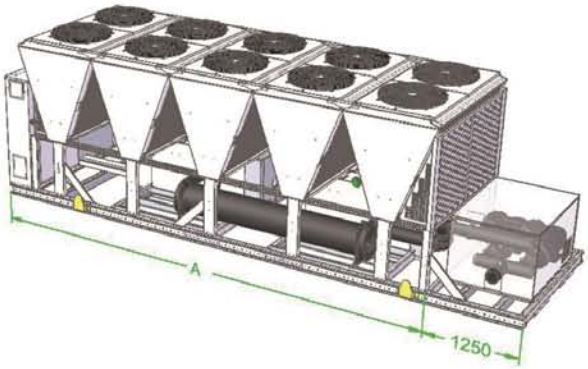
UNITA' CON KIT IDRONICO
UNITS WITH HYDRONIC GROUP

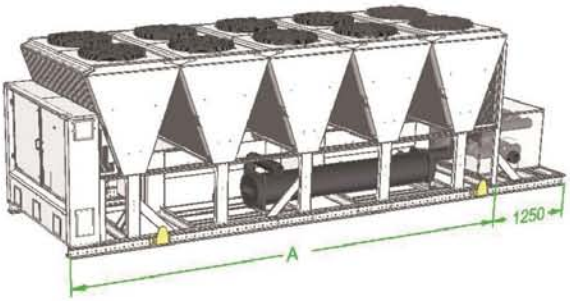
KIT IDRONICO SU PROLUNGAMENTO STRUTTURA - POMPE IN-LINE
HYDRONIC KIT ON FRAME EXTENSION - IN-LINE PUMPS



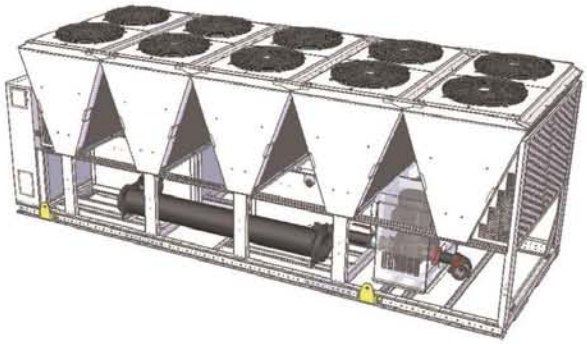


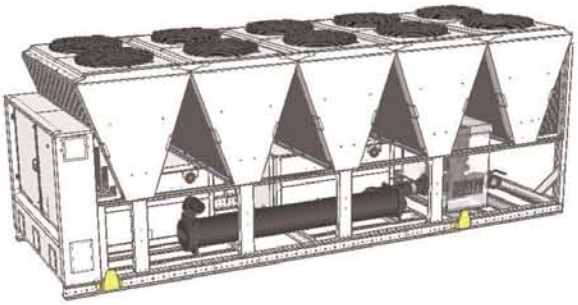
KIT IDRONICO SU PROLUNGAMENTO STRUTTURA - POMPE ORTOGONALI
HYDRONIC KIT ON FRAME EXTENSION - END-SUCTION PUMPS



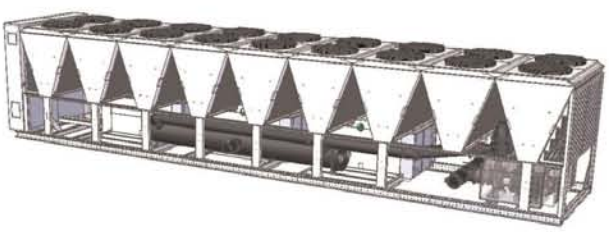


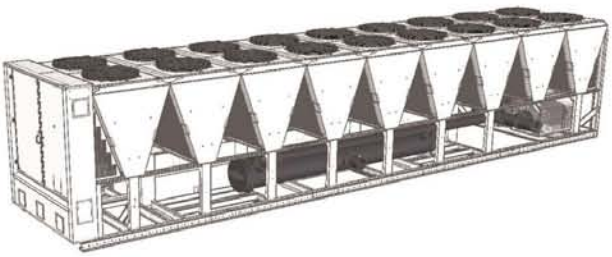
KIT IDRONICO INTERNO - POMPE IN-LINE
INTERNAL HYDRONIC KIT - IN-LINE PUMPS



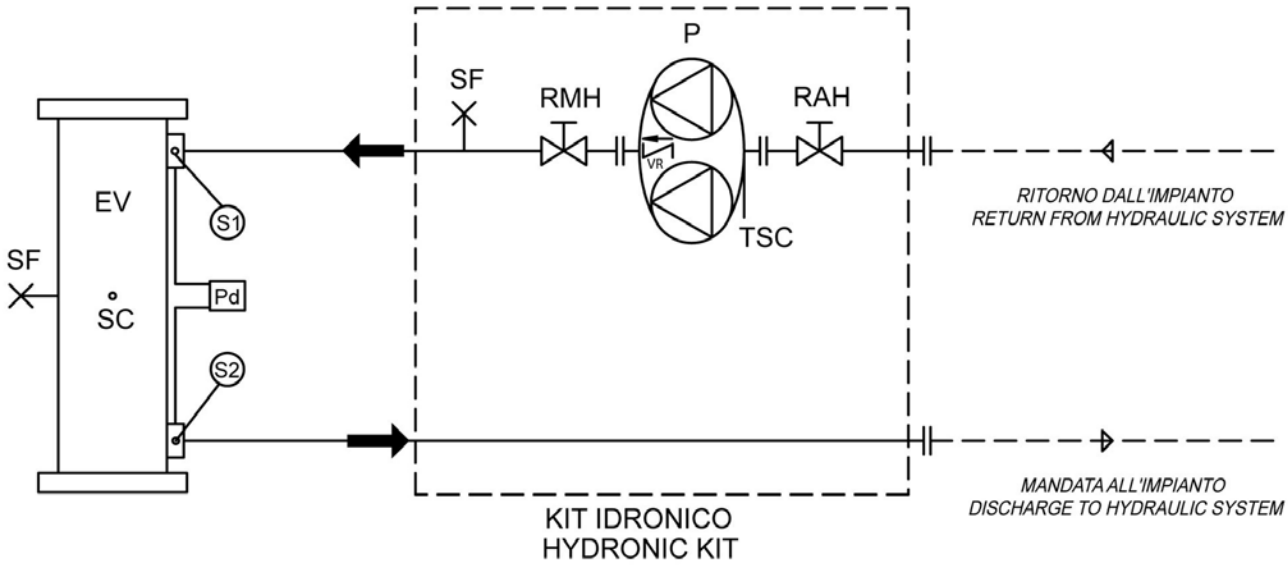


KIT IDRONICO INTERNO - POMPE ORTOGONALI
INTERNAL HYDRONIC KIT - END-SUCTION PUMPS



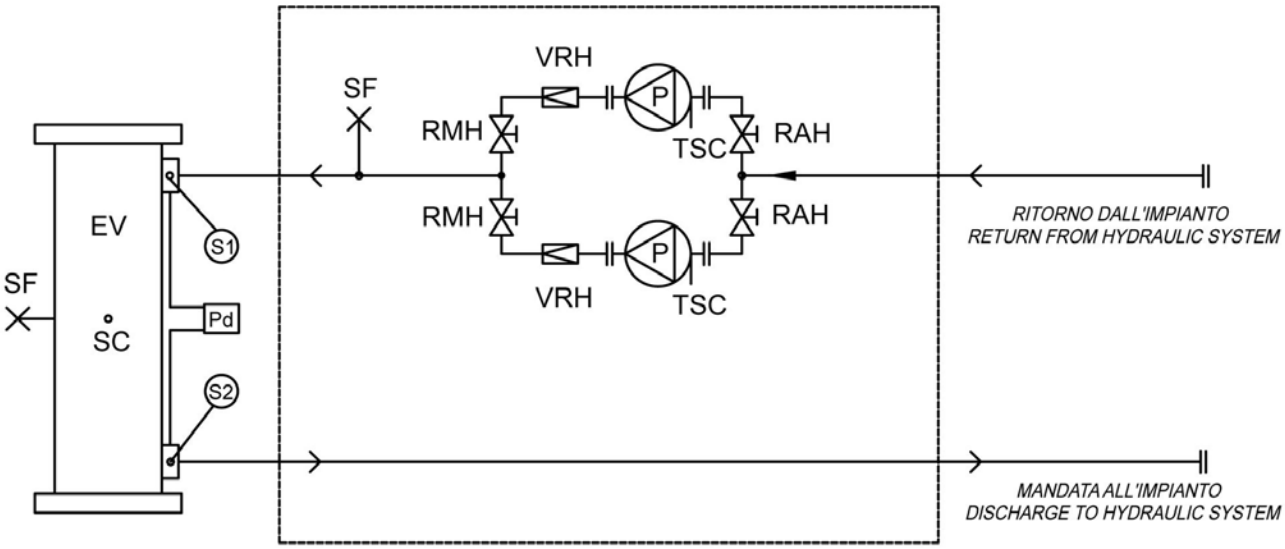


Schema idraulico pompe IN-LINE - configurazione STD
Hydraulic diagram IN-LINE water PUMPS – STD configuration



LEGENDA - LEGEND	
COMPONENTI DEL KIT IDRONICO *COMPONENTS OF THE HYDRONIC KIT*	
EV	Evaporatore (scambiatore a fascio tubiero) Evaporator (tube exchanger)
P	Pompa gemellare Twin rotor pump
Pd	Pressostato differenziale lato acqua Water Differential pressure switch
RAH	Rubinetto aspirazione Pump suction valve
RMH	Rubinetto mandata Pump discharge valve
SC	Valvola di scarico Drain valve
TSC	Tappo di scarico Drain plug
SF	Valvola di sfiato Purge valve
S1	Sonda ingresso acqua scambiatore Exchanger water inlet probe
S2	Sonda uscita acqua scambiatore Exchanger water outlet probe
VR	Valvola di non ritorno (interna alla pompa) One way valve (pump inside)

Schema idraulico pompe ORTOGONALI - configurazione STD
Hydraulic diagram END-SUCTION water PUMPS – STD configuration



KIT IDRONICO
HYDRONIC KIT

LEGENDA - LEGEND	
COMPONENTI DEL KIT IDRONICO *COMPONENTS OF THE HYDRONIC KIT*	
EV	Evaporatore (scambiatore a fascio tubiero) Evaporator (tube exchanger)
P	Pompa Water pump
Pd	Pressostato differenziale lato acqua Water Differential pressure switch
RAH	Rubinetto aspirazione Pump suction valve
RMH	Rubinetto mandata Pump discharge valve
SC	Valvola di scarico Drain valve
TSC	Tappo di scarico Drain plug
SF	Valvola di sfiato Purge valve
S1	Sonda ingresso acqua scambiatore Exchanger water inlet probe
S2	Sonda uscita acqua scambiatore Exchanger water outlet probe
VRH	Valvola di non ritorno One way valve

VARIABLE FLOW CONTROL

Pump energy consumption significantly impacts plant running costs, but it can be considerably reduced thanks to the use of variable speed pumps (inverter driven pumps), capable of adjusting the water flow rate according to the actual plant thermal load.
Mitsubishi Electric Hydronics & Cooling Systems has developed the VPF control series (Variable Primary Flow), that provides different water flow regulation logics specifically devoted to various hydraulic plant solutions: only a primary circuit, primary and secondary circuits, single unit or multi-unit systems.
The VPF systems adjust the pump speeds on the basis of the plant's thermal load and optimize the unit's thermoregulation algorithm for variable flow operation, in a dynamic and simultaneous way. This ensures the highest energy savings, stable operation, and complete reliability.

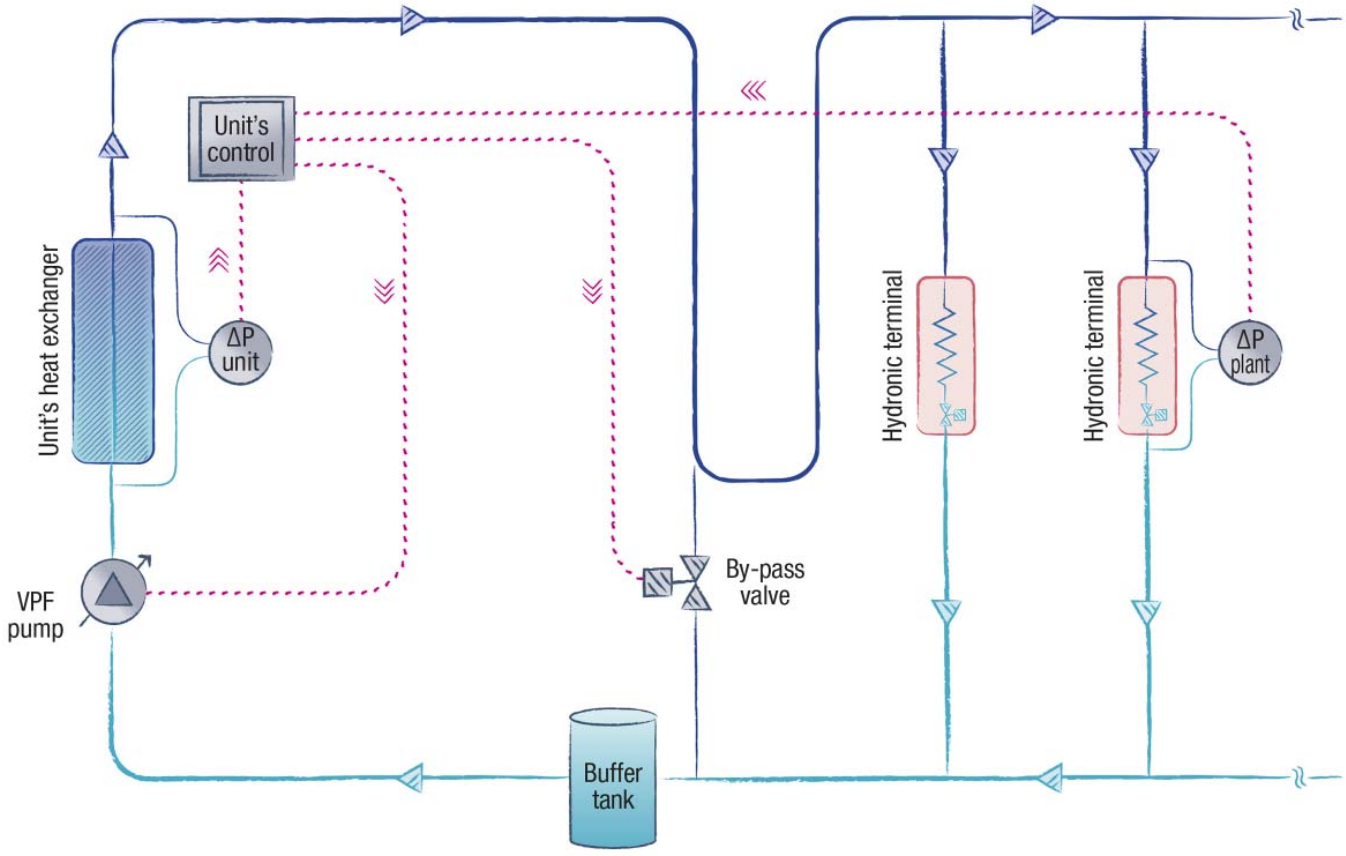
VPF SYSTEM (delta P control)
For plants with only a primary circuit

VPF - Plant and unit requirements

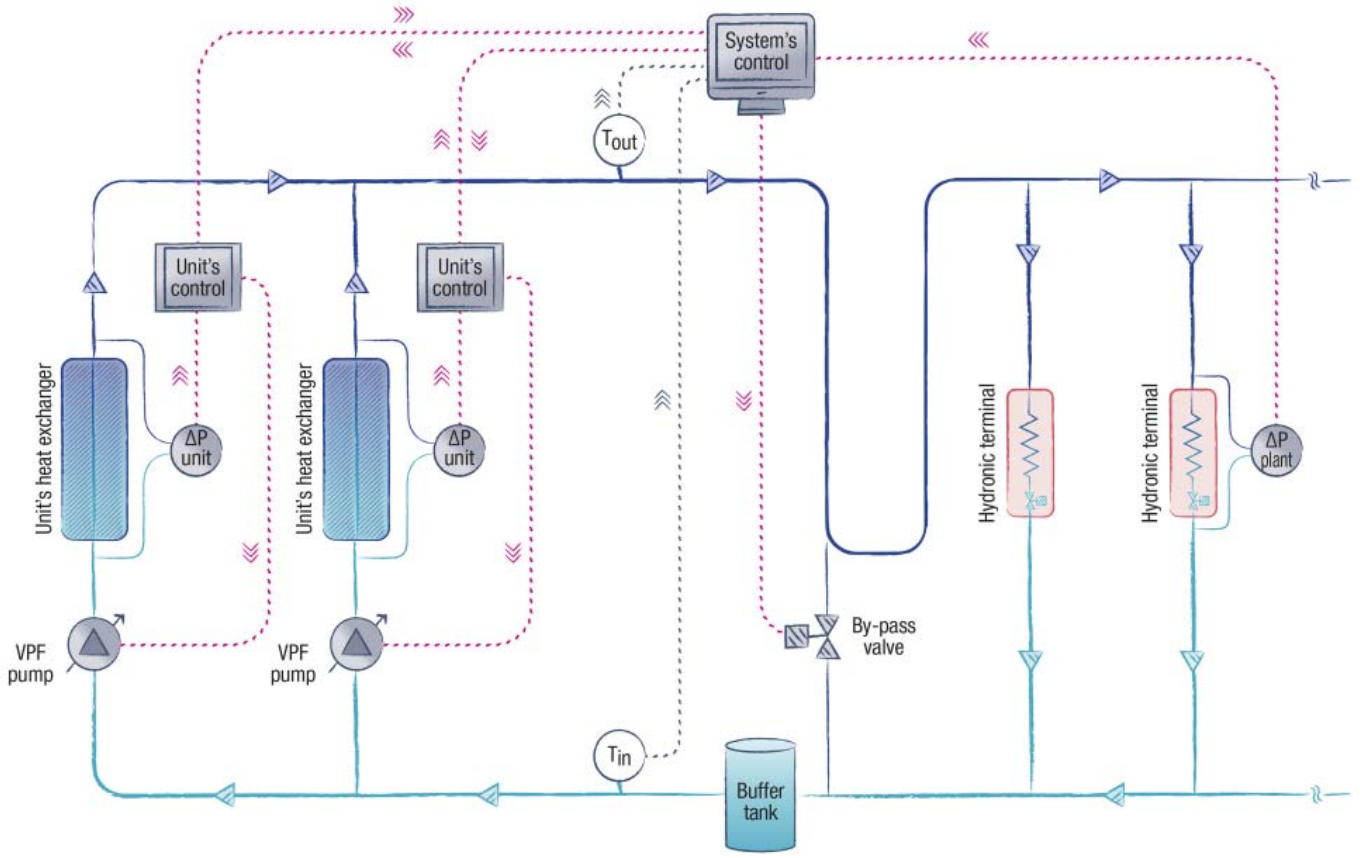
The VPF logic provides the variable flow control for the plant's primary circuit.

- Type of plant: primary circuit only, that feeds hydronic terminals fitted with a 2-way regulating valve
- Hydronic module: modulating regulation devices (0-10V signal) or variable speed pumps
- Unit thermoregulation: control of the leaving water temperature
- Monitored parameter: delta P on relevant users' hydronic terminal

Plant diagram for single unit system



Plant diagram for multi-unit system



VPF - Operating logic

Water flow regulation
The VPF system monitors the differential pressure on the plant side (ΔP) and adjusts the pump speed in order to keep it within a defined range (ΔPmin ↔ ΔPmax).

- If ΔPmin ≤ ΔP ≤ ΔPmax
  The plant water flow is appropriate to the thermal load, the pump speed is kept constant.

- If ΔP > ΔPmax
  The plant water flow exceeds what is necessary to properly cover the thermal load, the pump speed is reduced to save pump energy.

- If ΔP < ΔPmin
  The plant water flow is too low to ensure the proper feed to the hydronic terminals, the pump speed is increased.

With the VPF system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected (the control of the heat exchanger's minimum water flow is described below).
The pump speed regulation is performed with little progressive adjustments while continuously monitoring the values of both the delta P on the plant side and the water temperature on the heat exchanger. The absence of abrupt water flow changes prevents fluctuation due to possible conflicts with the unit's thermoregulation function (compressor regulation).

Control of the unit's minimum water flow
Under no circumstances can the primary circuit water flow be reduced below the minimum water flow required by the unit's heat exchanger. The monitoring of the unit's water flow is performed through a factory installed differential pressure transducer on the unit's heat exchanger. If the differential pressure on the plant side requests a users' water flow lower than the unit's minimum water flow, the VPF system commands the gradual opening of the hydraulic by-pass valve (safety function). This ensures that the minimum water flow required by the unit's heat exchanger is always provided. As soon as the hydronic terminals request an increase of the water flow (ΔP < ΔPmin), the VPF closes the by-pass valve.

Multi-unit systems
The VPF control logic is also the same for multi-unit systems.
The plant side differential pressure transducer reading and the by-pass valve opening are managed by the multi-unit control system (Manager3000 or ClimaPRO).
Each unit autonomously adjusts its pump speed on the basis of the information provided by the multi-unit control system.
When the plant load requests the activation of a stand-by unit, the multi-unit control system calculates the starting speed of its pump in order to avoid excessive water flow variation of the running units.

VPF - Devices and installation

Device	Accessory name		
	VPF (plant DP trans excl)	VPF (plant DP trans incl)	VPF MULTI-UNIT SYSTEM
Differential pressure transducer on the unit's heat exchanger and related controller expansion board	Factory installed	Factory installed	Factory installed
Controller expansion board to read the plant side differential pressure transducer (4-20mA signal) and manage the hydraulic by-pass valve opening (0-10V signal)	Factory installed	Factory installed	Factory installed on the multi-unit control system (2)
Plant side differential pressure transducer	Not included (the supply is the customer's responsibility) (1)	Factory supplied, installation is the client's responsibility (1)(2)	Factory supplied with the multi-unit control system, installation is the client's responsibility (1)(3)
Plant side hydraulic by-pass valve	Not included (the supply is the customer's responsibility) (4)	Not included (the supply is the customer's responsibility) (4)	Not included (the supply is the customer's responsibility) (4)

(1) It is recommended to install the differential pressure transducer on the most hydraulically critical hydronic terminal, to ensure it has a proper water flow in any load condition.
(2) Technical features of the differential pressure transducer supplied:
Model: Huba Control 692.9 120071C1
Pressure range: 0 ... + 1 bar
Output: 4-20mA
Electrical connection: DIN EN 175301-803-A (IP 65)
Pressure connection adapters: male threaded G 1/8"
(3) It is the customer's responsibility to configure the multi-unit control system (Manager3000 or ClimaPRO) with option VPF.
(4) See attached table for information on the hydraulic by-pass design.

The following table provides the indications for a correct hydraulic by-pass design.

Heat exchanger minimum flow (m^3/h) (1)	Minimum by-pass diameter	Minimum by-pass valve diameter	Suggested valve model	Kvs	Suggested actuator model
From 19 to 30	DN50 (2")	DN50 (2")	VVG41.50	40	SKB60
Up to 37	DN65 (2" ½)	DN65 (2" ½)	VVF31.65	49	SKB60
Up to 60	DN80 (3")	DN80 (3")	VVF31.80	78	SKB60
Up to 95	DN100 (4")	DN100 (4")	VVF31.90	124	SKC60
Up to 150	DN125 (5")	DN125 (5")	VVF31.91	200	SKC60
Up to 230	DN150 (6")	DN150 (6")	VVF31.92	300	SKC60

(1) In case of a multi-unit system, the unit with the highest minimum water flow should be the reference.

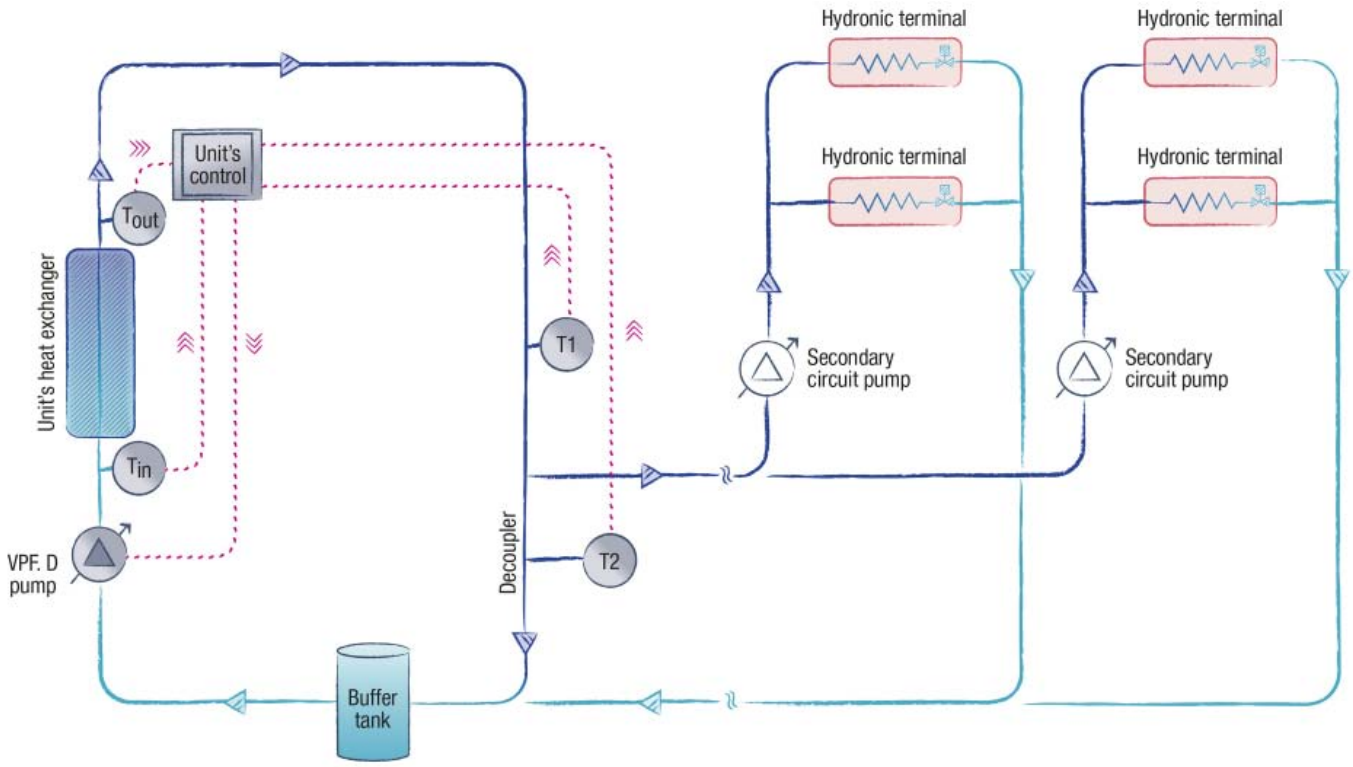
VPF.D SYSTEM (delta T control)
For plants with primary and secondary circuits separated by a hydraulic decoupler.

VPF.D - Plant and unit requirements

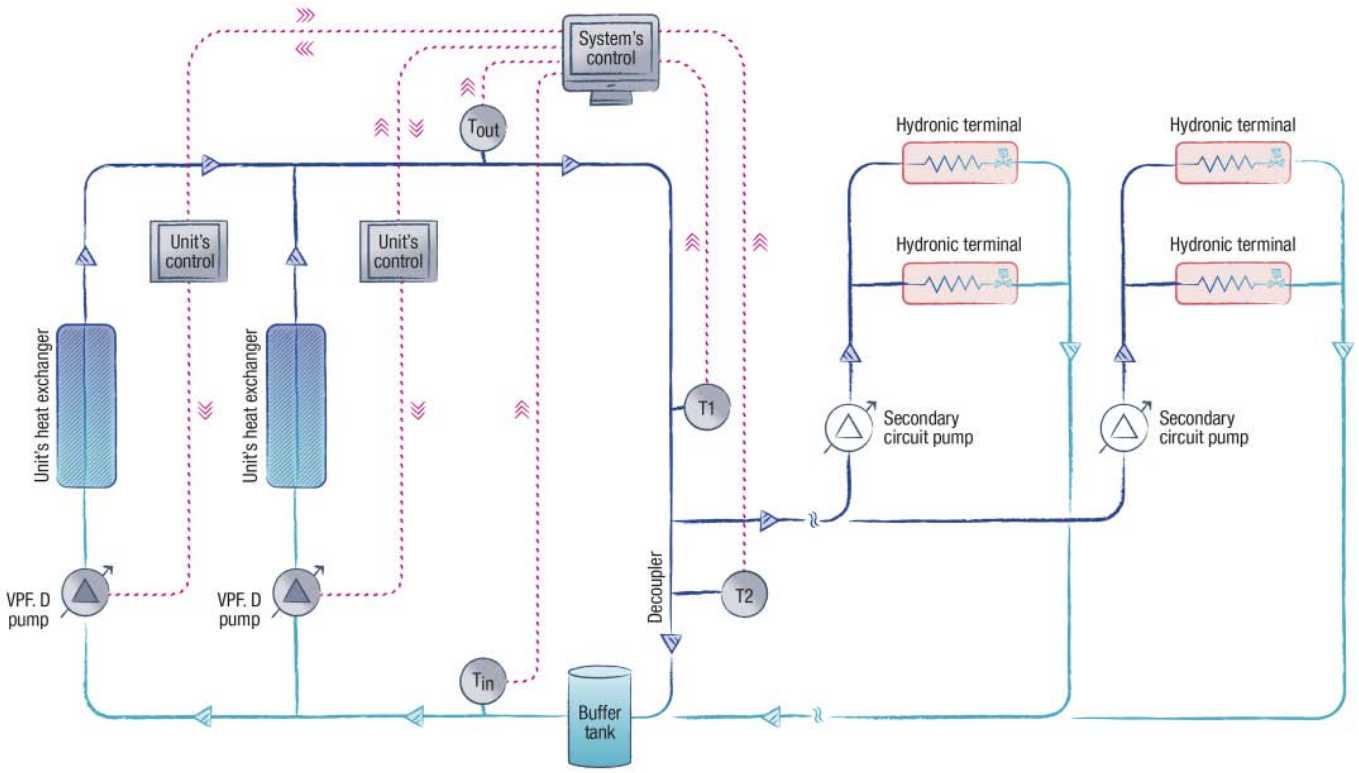
The VPF.D logic provides the variable flow control for the plant's primary circuit.

- Type of plant: primary and secondary circuits separated by a hydraulic decoupler
- Hydronic module: modulating regulation devices (0-10V signal) or variable speed pumps
- Unit thermoregulation: control of the leaving water temperature
- Monitored parameter: delta T on primary circuit

Plant diagram for single unit system



Plant diagram for multi-unit system



VPF.D - Operating logic

Water flow regulation
The VPF.D system monitors the temperature difference of the primary circuit (ΔT) (that corresponds to the temperature difference of the unit's heat exchanger in the case of a single unit system), and adjusts the primary circuit's pump speed in order to keep it within a defined range (ΔTmin ↔ ΔTmax). The secondary circuit water flow is completely independent and is to be managed by the client.

- If ΔTmin ≤ ΔT ≤ ΔTmax
  The plant water flow is appropriate to the thermal load, the pump speed is kept constant.

- If ΔT < ΔTmax
  The plant water flow exceeds what is necessary to properly cover the thermal load, the pump speed is reduced to save pump energy.

- If ΔT > ΔTmin
  The plant water flow is too low to ensure the proper feed to the users, the pump speed is increased.

To prevent the returning water of the secondary circuit from recirculating through the decoupler and mixing with the delivery water, which would cause serious plant regulation problems, the VPF.D provides a safety function based on the temperatures, which are detected by two probes on the plant side: T1 on the unit delivery line and T2 on the hydraulic decoupler. If during the water flow regulation of the circuits, the flow direction in the decoupler reverses (detected temperatures T1 < T2), the system forces a quick increase of the primary water flow until the correct direction of the flow in the decoupler is restored (detected temperatures T1 = T2).

With the VPF.D system, the water flow can be reduced to 50% of the unit nominal water flow, with regards to the selection conditions, provided that the minimum water flow required by the unit's heat exchanger is respected (the control of the heat exchanger's minimum water flow is described below).
The pump speed regulation is performed with little progressive adjustments while continuously monitoring the values of both the temperature difference on the primary circuit and the temperatures of the probes T1 and T2. The absence of abrupt water flow changes prevents fluctuation due to possible conflicts with the unit's thermoregulation function (compressor regulation).

Control of the unit's minimum water flow
Under no circumstances can the primary circuit water flow be reduced below the minimum water flow required by the unit's heat exchanger. The unit's minimum water flow is ensured by setting the minimum pump speed (service menu parameter).

Multi-unit systems
The VPF.D control logic is also the same for multi-unit systems.
The reading of the temperature difference on the primary circuit and the reading of the temperature probes T1 and T2 is managed by the multi-unit control system (Manager3000 or ClimaPRO).
Each unit autonomously adjusts its pump speed on the basis of the information provided by the multi-unit control system.
When the plant load requests the activation of a stand-by unit, the multi-unit control system calculates the starting speed of its pump in order to avoid excessive water flow variation of the running units.

VPF.D - Devices and installation

Device	Accessory name	
	VPF.D	VPF.D MULTI-UNIT SYSTEM
2 plant side NTC temperature sensors and related controller expansion board	Factory supplied (probes supplied without wells), installation is the client's responsibility (1)	Factory supplied with the multi-unit control system (probes supplied without wells), installation is the client's responsibility (1)(2)

(1) It is recommended to install the temperature probes as shown in the enclosed plant diagrams (T1 on the unit delivery line, T2 on the hydraulic decoupler)
(2) It is the customer's responsibility to configure the multi-unit control system (Manager3000 or ClimaPRO) with option VPF.D.

The following table provides the indications for a correct hydraulic decoupler design.

Heat exchanger minimum flow (m^3/h) (1)	Minimum hydraulic decoupler diameter
From 25 to 40	DN65 (2" ½)
Up to 60	DN80 (3“)
Up to 100	DN100 (4“)
Up to 150	DN125 (5“)
Up to 225	DN150 (6”)
Up to 375	DN200 (8”)

(2) In case of a multi-unit system, the unit with the highest minimum water flow should be the reference.

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